

# VAUXHALL

Application	Engine	Cyl		Years	Set Number		Line No
	Model	Bore	CC		Chrome	Plain	
90 SL (Diesel)	HV22	77.75	1159	67-70	C1282	P1282	2
Astra		75.00	1297	1980	C1747	P1747	1
Astra		80.00	1598	1982	C1328	P1328	6
Astra	X1.8XE/1/L	80.50	1796	98-05	S5216 <sup>+</sup>		7
Astra		84.80	1796	1981	C3841	P3841	14
Astra 1200		79.00	1196	1980	C1743	P1743	3
Astra Mk IV DI (Diesel)	Y20DTL	84.00	1995	98-05	S5331 <sup>+N</sup>		13
Astra Mk IV DI (Diesel)	X20DTL	84.00	1995	98-06	S5331 <sup>+N</sup>		13
Astra Mk IV DTI (Diesel)	Y20DTH	84.00	1995	98-06	S5330 <sup>+N</sup>		11
Astra Mk IV DTI (Diesel)	Y22DTR	84.00	2172	02-05	S5330 <sup>+N</sup>		12
Belmont		75.00	1297	1986	C1747	P1747	1
Cavalier 1300		75.00	1297	1981	C1747	P1747	1
Cavalier 1300		80.95	1256	1977	C1571	P1571	8
Cavalier 1600		85.00	1584	75-81	C1628	P1628	16
Cavalier 1900		93.00	1897	75-78	C1288	P1288	21
Chevette		80.95	1256	72-76	C1571	P1571	8
Cresta		79.37	2262	57-61	C1018	P1018	5
Cresta		82.55	2651	61-64	C1100	P1100	9
Cresta		92.10	3294	65-76	C1256	P1256	20
Envoy	FB	79.37	1507	58-63	C1015	P1015	4
Epic (Diesel)	HV22	77.75	1159	67-70	C1282	P1282	2
Firenza 1600		85.70	1599	68-72	C1627	P1627	17
Firenza 1800	CF	85.70	1759	68-72	C1627	P1627	18
Firenza 2000		95.25	1975	68-72	C1544	P1544	22
Firenza 2300		97.53	2279	72-78		P1545	23
Frontera Mk II DTI (Diesel)	X22DTH	84.00	2172	98-04	S5330 <sup>+N</sup>		10
Frontera Mk II DTI (Diesel)	Y22DTH	84.00	2172	98-04	S5330 <sup>+N</sup>		12
Movano Mk II CDTI (Diesel)	M9T	85.00	2298	2010	S5350 <sup>N</sup>		15
Nova		75.00	1297	1983	C1747	P1747	1
Omega DTI 16V (Diesel)	Y22DTH	84.00	2172	00-03	S5330 <sup>+N</sup>		12
Signum DTI (Diesel)	Y20DTH	84.00	1995	03-08	S5330 <sup>+N</sup>		11
Signum DTI (Diesel)	Y22DTR	84.00	2172	03-08	S5330 <sup>+N</sup>		12
Sintra DTI (Diesel)	X22DTH	84.00	2172	97-99	S5330 <sup>+N</sup>		10
Vectra DI 16V (Diesel)	X20DTL	84.00	1995	95-01	S5331 <sup>+N</sup>		13
Vectra DTI 16V (Diesel)	Y20DTH	84.00	1995	95-08	S5330 <sup>+N</sup>		11
Vectra DTI 16V (Diesel)	Y22DTR	84.00	2172	95-08	S5330 <sup>+N</sup>		12
Velox		79.37	2262	52-57	C1018	P1018	5
Velox		82.55	2651	61-64	C1100	P1100	9
Viceroy		87.00	2490	81-83	C1594	P1594	19
Victor	FB	79.37	1507	57-63	C1015	P1015	4
Viva (Diesel)	HV22	77.75	1159	67-71	C1282	P1282	2
Wyvern	FB	79.37	1507	52-57	C1015	P1015	4
Zafira Mk I D (Diesel)	Y22DTR	84.00	2172	01-05	S5330 <sup>+N</sup>		10
Zafira Mk I DI 16V (Diesel)	X20DTL	84.00	1995	99-05	S5331 <sup>+N</sup>		13
Zafira Mk I DTI 16V (Diesel)	Y20DTH	84.00	1995	99-05	S5330 <sup>+N</sup>		11

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
1	Astra	(1.3L)	1297	4	2.953	75.00	4 - 1.50	4 - 4.00
	Belmont			C1747			4 - 1.50	
	Cavalier 1300							
	Nova							
2	Epic (Diesel)	(1.2L)	1159	4	3.061	77.75	4 - 5/64	4 - 3/16
	90 SL (Diesel)			C1282			4 - 5/64	
	Viva (Diesel)							

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Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size		
					Inch	MM	Comp	Oil	
3	Astra 1200	(1.2L)	1196	<b>P1743</b> <b>C1743</b>	4	3.110	79.00	4 - 2.00 4 - 2.00	4 - 5.00
4	Envoy Victor Wyvern	(1.5L)	1507	<b>P1015</b> <b>C1015</b>	4	3.125	79.37	4 - 5/64 4 - 5/64	4 - 3/16
5	Cresta Velox	(2.3L)	2262	<b>P1018</b> <b>C1018</b>	6	3.125	79.37	6 - 5/64 6 - 5/64	6 - 3/16
6	Astra	(1.6L)	1598	<b>P1328</b> <b>C1328</b>	4	3.150	80.00	4 - 1.50 4 - 1.75	4 - 4.00
7	Astra	(1.8L)	1796	<b>S5216</b> <sup>+</sup>	4	3.170	80.50	4 - 1.20 4 - 1.20	4 - 2.00
8	Cavalier 1300 Chevette	(1.3L)	1256	<b>P1571</b> <b>C1571</b>	4	3.187	80.95	4 - 2.00 4 - 2.00	4 - 4.75
9	Cresta Velox	(2.7L)	2651	<b>P1100</b> <b>C1100</b>	6	3.250	82.55	6 - 3/32 6 - 3/32	6 - 3/16
10	Zafira Mk I D (Diesel) Frontera Mk II DTI (Diesel) Sintra DTI (Diesel)	(2.2L)	2172	<b>S5330</b> <sup>+N</sup>	1	3.307	84.00	1 - 1.75 1 - 1.75	1 - 3.00
11	Astra Mk IV DTI (Diesel) Signum DTI (Diesel) Vectra DTI 16V (Diesel) Zafira Mk I DTI 16V (Diesel)	(2.0L)	1995	<b>S5330</b> <sup>+N</sup>	1	3.307	84.00	1 - 1.75 1 - 1.75	1 - 3.00
12	Frontera Mk II DTI (Diesel) Omega DTI 16V (Diesel) Astra Mk IV DTI (Diesel) Signum DTI (Diesel) Vectra DTI 16V (Diesel)	(2.2L)	2172	<b>S5330</b> <sup>+N</sup>	1	3.307	84.00	1 - 1.75 1 - 1.75	1 - 3.00
13	Astra Mk IV DI (Diesel) Vectra DI 16V (Diesel) Zafira Mk I DI 16V (Diesel)	(2.0L)	1995	<b>S5331</b> <sup>+N</sup>	1	3.307	84.00	1 - 2.00 1 - 1.75	1 - 3.00
14	Astra	(1.8L)	1796	<b>P3841</b> <b>C3841</b>	4	3.339	84.80	4 - 1.50 4 - 1.75	4 - 4.00
15	Movano Mk II CDTI (Diesel)	(2.3L)	2298	<b>S5350</b> <sup>N</sup>	4	3.346	85.00	4 - 2.50 <sup>HK</sup> 4 - 2.00	4 - 2.00
16	Cavalier 1600	(1.6L)	1584	<b>P1628</b> <b>C1628</b>	4	3.346	85.00	4 - 2.00 4 - 2.00	4 - 5.00
17	Firenza 1600	(1.6L)	1599	<b>P1627</b> <b>C1627</b>	4	3.375	85.70	4 - 2.00 4 - 2.00	4 - 4.75
18	Firenza 1800	(1.8L)	1759	<b>P1627</b> <b>C1627</b>	4	3.375	85.70	4 - 2.00 4 - 2.00	4 - 4.75
19	Viceroy	(2.5L)	2490	<b>P1594</b> <b>C1594</b>	6	3.425	87.00	6 - 2.00 6 - 2.00	6 - 5.00
20	Cresta	(3.3L)	3294	<b>P1256</b> <b>C1256</b>	6	3.625	92.10	6 - 5/64 6 - 5/64	6 - 3/16
21	Cavalier 1900	(1.9L)	1897	<b>P1288</b> <b>C1288</b>	4	3.661	93.00	4 - 2.00 4 - 2.00	4 - 5.00
22	Firenza 2000	(2.0L)	1975	<b>P1544</b> <b>C1544</b>	4	3.750	95.25	4 - 5/64 4 - 5/64	4 - 3/16
23	Firenza 2300	(2.3L)	2279	<b>P1545</b>	4	3.840	97.53	4 - 5/64 4 - 5/64	4 - 3/16

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