

STERLING

Application		Engine Model	Cyl Bore	CC	Years	Set Number		Line No	
Line No		Application	CC	Set No	Cyl	Bore Diameter		Ring Size	
						Inch	MM	Comp	Oil
825			84.00	2493	86-89	C1677 ⁺		1	
827			87.00	2675	88-90	C1678 ⁺		2	
1	825	(2.5L)	2493	C1677 ⁺	6	3.307	84.00	6 - 1.20 6 - 1.20	6 - 4.00
2	827	(2.7L)	2675	C1678 ⁺	6	3.425	87.00	6 - 1.20 6 - 1.20	6 - 4.00

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone