

KIA

| Application | Engine | Cyl | | Years | Set Number | | Line No | |
|----------------------------------|--------|---------------|--------|-------|------------|---------------------|--------------------|----|
| | Model | Bore | CC | | Chrome | Plain | | |
| (Diesel) | | R2 | 86.00 | 2184 | | C1931 ⁺ | 15 | |
| Spectra 5 | | FB | 81.00 | 1793 | 00-04 | S5460 ^{+N} | 11 | |
| Besta (Diesel) | | | 86.00 | | | C1853 | P1853 | 19 |
| Besta (Diesel) | | K3000 | 98.00 | 3581 | | S5124 ⁺ | | 31 |
| Besta, (old) (Diesel) | | NB1, R2 | 86.00 | 2184 | | C1657 ⁺ | | 14 |
| Bongo (Diesel) | | S2 | 88.90 | 2209 | 1983 | C1503 | P1503 | 22 |
| Bongo (Diesel) | | K2400 | 92.00 | 2400 | | C1854 | P1854 | 27 |
| Bongo (Diesel) | | SF | 92.00 | 2400 | | C5041 | P5041 | 28 |
| Boxer (Diesel) | | ZB | 92.00 | 4052 | | C5127 | | 24 |
| Capital, SOHC | | KV20 | 78.00 | 1500 | 1989 | C5126 | | 7 |
| Carens CRDi (Diesel) | | D4EA | 83.00 | 1991 | 2002 | S5409 ^{+N} | | 13 |
| Carnival | | KRV6 | 78.50 | 2500 | 1997 | S5234 ⁺ | | 9 |
| Carnival | | KRV6, K5 | 80.00 | 2500 | 97-On | S5229 ⁺ | | 10 |
| Cerato CRDi (Diesel) | | D4EA | 83.00 | 1991 | 2004 | S5409 ^{+N} | | 13 |
| Ceres (Diesel) | | S2 | 88.90 | 2209 | 1983 | C1503 | P1503 | 22 |
| Combi (Diesel) | | ZB | 92.00 | 4052 | | C5127 | | 24 |
| Credos | | KRV6 | 80.00 | 2500 | | S5229 ⁺ | | 10 |
| Forte | | Theta II G4KD | 86.00 | 1998 | 09-13 | S5410 ^{+N} | | 17 |
| Frontier (Diesel) | | J2 | 94.50 | 2700 | | C5023 | P5023 | 30 |
| Furgon (Diesel) | | | 86.00 | | | C1853 | P1853 | 19 |
| HI-Besta (Diesel) | | RFA | 93.00 | 2700 | | C5040 ⁺ | | 29 |
| HI-Topic (Diesel) | | SS/SUTC | 92.00 | 2700 | | S5129 ⁺ | | 25 |
| K-2400 (Diesel) | | | 92.00 | 2400 | | C1854 | P1854 | 27 |
| K-2400 (Diesel) | | SF | 92.00 | 2400 | | C5041 | P5041 | 28 |
| K-2700 (Diesel) | | SS/SUTC | 92.00 | 2700 | | S5129 ⁺ | | 25 |
| K-2700 (Diesel) | | J2 | 94.50 | 2700 | | C5023 | P5023 | 30 |
| K-3500 (Diesel) | | SL | 100.00 | 3500 | | C5038 ⁺ | P5038 ⁺ | 32 |
| K-3600 (Diesel) | | SH | 100.00 | 3600 | | S5039 ⁺ | P5039 ⁺ | 33 |
| K-4100 (Diesel) | | ZB | 92.00 | 4052 | | C5127 | | 24 |
| Kee | | G6A5 | 86.70 | 2656 | 12-On | S5371 ^N | | 21 |
| Luce 929L (Diesel) | | S2 | 88.90 | 2209 | 1983 | C1503 | P1503 | 22 |
| Magentis CRDi (Diesel) | | D4EA | 83.00 | 1991 | 2005 | S5409 ^{+N} | | 13 |
| New Besta (Diesel) | | NB1, R2 | 86.00 | 2184 | | S5174 ⁺ | | 16 |
| Optima | | Theta II G4KD | 86.00 | 1998 | 11-15 | S5410 ^{+N} | | 17 |
| Optima | | G6A5 | 86.70 | 2656 | 06-10 | S5371 ^N | | 21 |
| Pregio (Diesel) | | J2 | 94.50 | 2700 | | C5023 | P5023 | 30 |
| Pride | | B1 | 68.00 | 1100 | 1986 | C5037 ⁺ | | 1 |
| Pride | | B3 | 71.00 | 1300 | 1986 | C1643 ⁺ | | 3 |
| Pride | | G4EE | 75.50 | 1399 | 2005 | S5338 ^{+N} | | 4 |
| Rio | | | 76.50 | 1599 | 06-11 | S5384 ^{+N} | | 6 |
| Rio II 16V | | G4EE | 75.50 | 1399 | 2005 | S5338 ^{+N} | | 4 |
| Rio, Rio Cinco (Mazda eng.) DOHC | | DC | 75.50 | 1493 | 00-06 | S5416 ^{+N} | | 5 |
| Rondo | | G6A5 | 86.70 | 2656 | 07-12 | S5371 ^N | | 21 |
| Rondo, Sportage | | G6BA | 86.70 | 2656 | 05-08 | S5298 ^{+N} | | 20 |
| Sephia | | BP | 78.00 | 1839 | 95-00 | C1847 | P1847 | 8 |
| Sephia, SOHC | | KV20 | 78.00 | 1500 | 1992 | C5126 | | 7 |
| Sorento | | G6DB | 92.00 | 3342 | 08-09 | S5400 ^{+N} | | 26 |
| Sorento I CRDi (Diesel) | | D4CB | 91.00 | 2497 | 2002 | S5343 ^{+N} | | 23 |
| Soul | | G4JP | 82.00 | 1975 | 09-11 | S5402 ^{+N} | | 12 |
| Spectra | | FB | 81.00 | 1793 | 00-04 | S5460 ^{+N} | | 11 |
| Spectra | | G4JP | 82.00 | 1975 | 07-09 | S5402 ^{+N} | | 12 |
| Sportage | | G4JP | 82.00 | 1975 | 07-10 | S5402 ^{+N} | | 12 |
| Sportage | | Theta II G4KD | 86.00 | 1998 | 12-15 | S5410 ^{+N} | | 17 |
| Sportage | | FE | 86.00 | 1998 | 95-02 | C1542 | P1542 | 18 |

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone

KIA

| Application | Engine | Cyl | CC | Years | Set Number | | Line No |
|------------------------|--------|--------|------|-------|---------------------|--------------------|---------|
| | Model | Bore | | | Chrome | Plain | |
| Sportage | G6A5 | 86.70 | 2656 | 07-10 | S5371 ^N | | 21 |
| Sportage CRDi (Diesel) | D4EA | 83.00 | 1991 | 2004 | S5409 ^{+N} | | 13 |
| Titan (Diesel) | SL | 100.00 | 3500 | | C5038 ⁺ | P5038 ⁺ | 32 |
| Towner | B | 70.00 | 800 | | C1986 ⁺ | P1986 ⁺ | 2 |
| Trade (Diesel) | SL | 100.00 | 3500 | | C5038 ⁺ | P5038 ⁺ | 32 |
| Trade (Diesel) | SH | 100.00 | 3600 | | S5039 ⁺ | P5039 ⁺ | 33 |

| Line No | Application | CC | Set No | Cyl | Bore Diameter | | Ring Size | |
|---------|---|------|--|-----|---------------|-------|------------------------------------|----------|
| | | | | | Inch | MM | Comp | Oil |
| 1 | Pride (1.1L) | 1100 | C5037 ⁺ | 4 | 2.677 | 68.00 | 4 - 1.20 4 - 1.50 | 4 - 3.00 |
| 2 | Towner (.8L) | 800 | P1986 ⁺ C1986 ⁺ | 3 | 2.756 | 70.00 | 3 - 1.20 3 - 1.50 | 3 - 2.80 |
| 3 | Pride (1.3L) | 1300 | C1643 ⁺ | 4 | 2.795 | 71.00 | 4 - 1.20 4 - 1.50 | 4 - 3.00 |
| 4 | Rio II 16V Pride (1.4L) | 1399 | S5338 ^{+N} | 4 | 2.973 | 75.50 | 4 - 1.20 4 - 1.20 | 4 - 2.00 |
| 5 | Rio, Rio Cinco (Mazda eng.) DOHC (1.5L) | 1493 | S5416 ^{+N} | 4 | 2.973 | 75.50 | 4 - 1.20 4 - 1.20 | 4 - 2.50 |
| 6 | Rio (1.6L) | 1599 | S5384 ^{+N} | 4 | 3.012 | 76.50 | 4 - 1.20 4 - 1.20 | 4 - 2.00 |
| 7 | Sephia, SOHC Capital, SOHC (1.5L) | 1500 | C5126 | 4 | 3.071 | 78.00 | 4 - 1.50 4 - 1.50 | 4 - 4.00 |
| 8 | Sephia (1.8L) | 1839 | P1847 C1847 | 4 | 3.071 | 78.00 | 4 - 1.50 4 - 1.50 | 4 - 3.00 |
| 9 | Carnival (2.5L) | 2500 | S5234 ⁺ | 6 | 3.091 | 78.50 | 6 - 1.20 6 - 1.50 | 6 - 2.50 |
| 10 | Carnival Credos (2.5L) | 2500 | S5229 ⁺ | 6 | 3.150 | 80.00 | 6 - 1.20 6 - 1.50 | 6 - 2.50 |
| 11 | Spectra Spectra 5 (1.8L) | 1793 | S5460 ^{+N} | 4 | 3.189 | 81.00 | 4 - 1.20 4 - 1.20 | 4 - 2.50 |
| 12 | Sportage Soul Spectra (2.0L) | 1975 | S5402 ^{+N} | 4 | 3.228 | 82.00 | 4 - 1.20 4 - 1.20 | 4 - 2.00 |
| 13 | Sportage CRDi (Diesel) Carens CRDi (Diesel) Cerato CRDi (Diesel) Magentis CRDi (Diesel) (2.0L) | 1991 | S5409 ^{+N} | 4 | 3.268 | 83.00 | 4 - 2.00 ^{FK} 4 - 2.00 | 4 - 3.00 |
| 14 | Besta, (old) (Diesel) (2.2L) | 2184 | C1657 ⁺ | 4 | 3.386 | 86.00 | 4 - 2.00 4 - 2.00 | 4 - 4.00 |
| 15 | (Diesel) (2.2L) | 2184 | C1931 ⁺ | 4 | 3.386 | 86.00 | 4 - 2.00 ^{HK} 4 - 2.00 | 4 - 4.00 |
| 16 | New Besta (Diesel) (2.2L) | 2184 | S5174 ⁺ | 4 | 3.386 | 86.00 | 4 - 2.00 4 - 2.00 | 4 - 3.00 |
| 17 | Sportage Forte Optima (2.0L) | 1998 | S5410 ^{+N} | 4 | 3.386 | 86.00 | 4 - 1.20 4 - 1.20 | 4 - 2.00 |
| 18 | Sportage (2.0L) | 1998 | P1542 C1542 | 4 | 3.386 | 86.00 | 4 - 1.50 4 - 1.50 | 4 - 4.00 |
| 19 | Besta (Diesel) Furgon (Diesel) (2.2L) | | P1853 C1853 | 4 | 3.386 | 86.00 | 4 - 2.00 4 - 2.00 | 4 - 4.00 |
| 20 | Rondo, Sportage (2.7L) | 2656 | S5298 ^{+N} | 6 | 3.413 | 86.70 | 6 - 1.20 6 - 1.20 | 6 - 2.50 |
| 21 | Kee Sportage (2.7L) | 2656 | S5371 ^N | 6 | 3.413 | 86.70 | 6 - 1.20 6 - 1.20 | 6 - 2.00 |

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KIA

| Line No | Application | CC | Set No | Cyl | Bore Diameter | | Ring Size | |
|---------|--|------|--|-----|---------------|--------|------------------------------------|----------|
| | | | | | Inch | MM | Comp | Oil |
| | < Continued > Rondo Optima | | | | | | | |
| 22 | Luce 929L (Diesel) (2.2L) Bongo (Diesel) Ceres (Diesel) | 2209 | P1503 C1503 | 4 | 3.500 | 88.90 | 4 - 2.38 4 - 2.38 | 4 - 4.75 |
| 23 | Sorento I CRDi (Diesel) (2.5L) | 2497 | S5343 ^{+N} | 4 | 3.583 | 91.00 | 4 - 2.50 ^{HK} 4 - 2.00 | 4 - 3.00 |
| 24 | K-4100 (Diesel) (4.1L) Combi (Diesel) Boxer (Diesel) | 4052 | C5127 | 6 | 3.622 | 92.00 | 6 - 2.38 6 - 2.38 | 6 - 4.75 |
| 25 | K-2700 (Diesel) (2.7L) HI-Topic (Diesel) | 2700 | S5129 ⁺ | 4 | 3.622 | 92.00 | 4 - 3.00 ^{FK} 4 - 2.38 | 4 - 4.00 |
| 26 | Sorento (3.3L) | 3342 | S5400 ^{+N} | 6 | 3.622 | 92.00 | 6 - 1.20 6 - 1.20 | 6 - 2.00 |
| 27 | Bongo (Diesel) (2.4L) K-2400 (Diesel) | 2400 | P1854 C1854 | 4 | 3.622 | 92.00 | 4 - 2.38 4 - 2.38 | 4 - 4.00 |
| 28 | K-2400 (Diesel) (2.4L) Bongo (Diesel) | 2400 | P5041 C5041 | 4 | 3.622 | 92.00 | 4 - 2.38 4 - 2.38 | 4 - 4.00 |
| 29 | HI-Besta (Diesel) (2.7L) | 2700 | C5040 ⁺ | 4 | 3.661 | 93.00 | 4 - 2.00 4 - 2.00 | 4 - 3.00 |
| 30 | Pregio (Diesel) (2.7L) K-2700 (Diesel) Frontier (Diesel) | 2700 | P5023 C5023 | 4 | 3.720 | 94.50 | 4 - 2.00 4 - 2.00 | 4 - 3.00 |
| 31 | Besta (Diesel) (3.6L) | 3581 | S5124 ⁺ | 4 | 3.858 | 98.00 | 4 - 2.00 4 - 2.00 | 4 - 3.00 |
| 32 | Titan (Diesel) (3.5L) K-3500 (Diesel) Trade (Diesel) | 3500 | P5038 ⁺ C5038 ⁺ | 4 | 3.937 | 100.00 | 4 - 2.50 4 - 2.00 | 4 - 4.50 |
| 33 | Trade (Diesel) (3.6L) K-3600 (Diesel) | 3600 | P5039 ⁺ S5039 ⁺ | 4 | 3.937 | 100.00 | 4 - 2.00 4 - 2.00 | 4 - 3.00 |

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