

HOLDEN

Application	Engine	Cyl	Set Number		Line No		
	Model	Bore	CC	Years		Chrome	Plain
	HA	85.70	550	66-72	C2223	P2223	18
	EH, HD, X2	90.50	550	63-66	C2234	P2234	25
	HQ	92.10	3048	66-74	C1256	P1256	27
	HQ	92.10	3310	71-85	C1256	P1256	28
	HG, HQ, HT	92.10		69-84	C2145	P2145	29
	HK, HT	98.40		68-70	C2221	P2221	32
5.0L (308CID), 5.4L (327 CID), 5.7L (350 CID)	HQ, HT	101.60		68-85	C2271	P2271	33
Astra	E15	76.00	1487	1984	C1506	P1506	3
Astra LD		80.00	1598	87-90	C1925		6
Barina	G13	74.00	1324	1985	C1650⁺	P1650⁺	2
Camira		80.00	1598	81-82	C1328	P1328	7
Camira JD		84.80	1796	82-86	C3841	P3841	15
Commodore VL	6G72	91.10	2962	1986	C1664	P1664	26
Commodore VN, VP		96.50		88-94	C3863	P3863	31
Commodore, Torana (173 CUI)	HQ	88.90		63-80	C1461	P1461	24
Gemini	G161Z	82.00	1584	75-85	C1379	P1379	10
Gemini	G180Z	84.00	1817	77-83	C1331	P1331	12
Gemini (Diesel)	4FB1	84.00	1817	1982	C1495	P1495	13
Jackaroo	G200Z	87.00	1949	81-82	C1523	P1523	20
Jackaroo (Diesel)	C223	88.00	2238	1981	C1494	P1494	22
Rodeo (Diesel)	C190	86.00	1951	80-82	C1675	P1675	19
Rodeo (Diesel)	C223	88.00	2238	1983	C1553⁺		21
Scurry	F10A	65.50	970	1985	C1615	P1615	1
Shuttle Van (Diesel)	4FC1	84.00	1995	1982	C1495	P1495	14
Sunbird		88.90	1892	79-80	C1334	P1334	23
Torana		80.95	1256	72-74	C1571	P1571	8
Torana (149 CUI)	EH, HD, X2	82.55		63-74	C1021	P1021	11
Torana Deluxe		85.70	1760	73-74	C1627	P1627	17
Torana LC		79.37	2262	69-74	C2200	P2200	5
Torana LC (Diesel)		77.75	1159	60-72	C1282	P1282	4
Torana LH		93.00	1897	74-78	C1288	P1288	30
Torana LJ		85.70	1599	72-73	C1627	P1627	16
Viva	E-TEC II	81.60	1799	2003	S5238⁺		9

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
1	Scurry	(1.0L)	970	4	2.579	65.50	4 - 1.50 4 - 1.50	4 - 2.80
2	Barina	(1.3L)	1324	4	2.913	74.00	4 - 1.20 4 - 1.50	4 - 2.80
3	Astra	(1.5L)	1487	4	2.992	76.00	4 - 1.50 4 - 1.50	4 - 4.00
4	Torana LC (Diesel)	(1.2L)	1159	4	3.061	77.75	4 - 5/64 4 - 5/64	4 - 3/16
5	Torana LC	(2.3L)	2262	6	3.125	79.37	6 - 5/64 6 - 5/64	6 - 3/16
6	Astra LD	(1.6L)	1598	4	3.150	80.00	4 - 1.50 4 - 1.50	4 - 3.00
7	Camira	(1.6L)	1598	4	3.150	80.00	4 - 1.50 4 - 1.75	4 - 4.00
8	Torana	(1.3L)	1256	4	3.187	80.95	4 - 2.00 4 - 2.00	4 - 4.75
9	Viva	(1.8L)	1799	4	3.213	81.60	4 - 1.50 4 - 1.50	4 - 2.80

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					Inch	MM	Comp	Oil	
10	Gemini	(1.6L)	1584	P1379 C1379	4	3.228	82.00	4 - 2.00 4 - 2.00	4 - 4.00
11	Torana (149 CUI)	(2.5L)		P1021 C1021	6	3.250	82.55	6 - 5/64 6 - 5/64	6 - 3/16
12	Gemini	(1.8L)	1817	P1331 C1331	4	3.307	84.00	4 - 2.00 4 - 2.00	4 - 4.00
13	Gemini (Diesel)	(1.8L)	1817	P1495 C1495	4	3.307	84.00	4 - 2.50 4 - 2.00	4 - 4.00
14	Shuttle Van (Diesel)	(2.0L)	1995	P1495 C1495	4	3.307	84.00	4 - 2.50 4 - 2.00	4 - 4.00
15	Camira JD	(1.8L)	1796	P3841 C3841	4	3.339	84.80	4 - 1.50 4 - 1.75	4 - 4.00
16	Torana LJ	(1.6L)	1599	P1627 C1627	4	3.375	85.70	4 - 2.00 4 - 2.00	4 - 4.75
17	Torana Deluxe	(1.8L)	1760	P1627 C1627	4	3.375	85.70	4 - 2.00 4 - 2.00	4 - 4.75
18		(.5L)	550	P2223 C2223	6	3.375	85.70	6 - 5/64 6 - 5/64	6 - 3/16
19	Rodeo (Diesel)	(2.0L)	1951	P1675 C1675	4	3.386	86.00	4 - 2.50 4 - 2.00	4 - 5.00
20	Jackaroo	(1.9L)	1949	P1523 C1523	4	3.425	87.00	4 - 2.00 4 - 2.00	4 - 4.00
21	Rodeo (Diesel)	(2.2L)	2238	C1553 ⁺	4	3.465	88.00	4 - 2.00 4 - 2.00	4 - 4.00
22	Jackaroo (Diesel)	(2.2L)	2238	P1494 C1494	4	3.465	88.00	4 - 2.50 4 - 2.00	4 - 4.50
23	Sunbird	(1.9L)	1892	P1334 C1334	4	3.500	88.90	4 - 2.00 4 - 2.00	4 - 4.75
24	Commodore, Torana (173 CUI)	(2.8L)		P1461 C1461	6	3.500	88.90	6 - 2.00 6 - 2.00	6 - 4.75
25		(3.0L)	550	P2234 C2234	6	3.563	90.50	6 - 5/64 6 - 5/64	6 - 3/16
26	Commodore VL	(3.0L)	2962	P1664 C1664	6	3.587	91.10	6 - 1.50 6 - 1.50	6 - 4.00
27		(3.0L)	3048	P1256 C1256	6	3.625	92.10	6 - 5/64 6 - 5/64	6 - 3/16
28		(3.3L)	3310	P1256 C1256	6	3.625	92.10	6 - 5/64 6 - 5/64	6 - 3/16
29		(4.1L)		P2145 C2145	8	3.625	92.10	8 - 5/64 8 - 5/64	8 - 3/16
30	Torana LH	(2.3L)	1897	P1288 C1288	4	3.661	93.00	4 - 2.00 4 - 2.00	4 - 5.00
31	Commodore VN, VP	(3.8L)		P3863 C3863	6	3.800	96.50	6 - 1.50 6 - 1.50	6 - 3.00
32		(5.0L)		P2221 C2221	8	3.875	98.40	8 - 5/64 8 - 5/64	8 - 3/16
33	5.0L (308CID), 5.4L (327 CID), 5.7L (350 CID)			P2271 C2271	8	4.000	101.60	8 - 5/64 8 - 5/64	8 - 3/16

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