

# HERCULES

| Application               | Engine | Cyl   | Set Number |       | Line No |        |       |
|---------------------------|--------|-------|------------|-------|---------|--------|-------|
|                           | Model  | Bore  | CC         | Years |         | Chrome | Plain |
| IXA, NXA                  |        | 76.20 |            |       | P2834   | 2      |       |
| IXB (Early)               |        | 82.55 |            |       | P2672   | 3      |       |
| JX4C                      |        | 95.25 |            |       | C2606   | P2606  | 10    |
| JXC                       |        | 95.25 |            |       | C2418   | P2418  | 9     |
| JXE, JXG                  |        | 88.90 |            |       | C2480   | P2480  | 7     |
| OOA, JX4E (Diesel)        |        | 88.90 |            |       | C2746   | P2746  | 8     |
| QXD (Sleeved Engine)      |        | 87.30 |            |       |         | P2417  | 4     |
| QXD, QXLD, QXLDM (Marine) |        | 87.30 |            |       | C2631   | P2631  | 5     |
| QXD5M (Marine)            |        | 87.30 |            |       | C2877   | P2877  | 6     |
| ZXB (Late Model)          |        | 66.68 |            |       |         | P2653  | 1     |

| Line No | Application               | CC | Set No         | Cyl | Bore Diameter |       | Ring Size                     |          |
|---------|---------------------------|----|----------------|-----|---------------|-------|-------------------------------|----------|
|         |                           |    |                |     | Inch          | MM    | Comp                          | Oil      |
| 1       | ZXB (Late Model)          |    | P2653          | 4   | 2.625         | 66.68 | 4 - 3/32<br>4 - 3/32          | 4 - 3/16 |
| 2       | IXA, NXA                  |    | P2834          | 4   | 3.000         | 76.20 | 4 - 1/8<br>4 - 1/8            | 4 - 3/16 |
| 3       | IXB (Early)               |    | P2672          | 4   | 3.250         | 82.55 | 4 - 1/8<br>4 - 1/8            | 4 - 3/16 |
| 4       | QXD (Sleeved Engine)      |    | P2417          | 6   | 3.437         | 87.30 | 6 - 1/8<br>6 - 1/8<br>6 - 1/8 | 6 - 3/16 |
| 5       | QXD, QXLD, QXLDM (Marine) |    | P2631<br>C2631 | 6   | 3.437         | 87.30 | 6 - 3/32<br>6 - 1/8           | 6 - 3/16 |
| 6       | QXD5M (Marine)            |    | P2877<br>C2877 | 6   | 3.437         | 87.30 | 6 - 3/32<br>6 - 3/32          | 6 - 3/16 |
| 7       | JXE, JXG                  |    | P2480<br>C2480 | 6   | 3.500         | 88.90 | 6 - 1/8<br>6 - 1/8<br>6 - 1/8 | 6 - 3/16 |
| 8       | OOA, JX4E (Diesel)        |    | P2746<br>C2746 | 4   | 3.500         | 88.90 | 4 - 1/8<br>4 - 1/8<br>4 - 1/8 | 4 - 3/16 |
| 9       | JXC                       |    | P2418<br>C2418 | 6   | 3.750         | 95.25 | 6 - 1/8<br>6 - 1/8<br>6 - 1/8 | 6 - 3/16 |
| 10      | JX4C                      |    | P2606<br>C2606 | 4   | 3.750         | 95.25 | 4 - 1/8<br>4 - 1/8<br>4 - 1/8 | 4 - 3/16 |

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone