

HERCULES

Application	Engine	Cyl	Set Number		Line No		
	Model	Bore	CC	Years		Chrome	Plain
IXA, NXA		76.20			P2834	2	
IXB (Early)		82.55			P2672	3	
JX4C		95.25			C2606	P2606	10
JXC		95.25			C2418	P2418	9
JXE, JXG		88.90			C2480	P2480	7
OOA, JX4E (Diesel)		88.90			C2746	P2746	8
QXD (Sleeved Engine)		87.30				P2417	4
QXD, QXLD, QXLDM (Marine)		87.30			C2631	P2631	5
QXD5M (Marine)		87.30			C2877	P2877	6
ZXB (Late Model)		66.68				P2653	1

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
1	ZXB (Late Model)		P2653	4	2.625	66.68	4 - 3/32 4 - 3/32	4 - 3/16
2	IXA, NXA		P2834	4	3.000	76.20	4 - 1/8 4 - 1/8	4 - 3/16
3	IXB (Early)		P2672	4	3.250	82.55	4 - 1/8 4 - 1/8	4 - 3/16
4	QXD (Sleeved Engine)		P2417	6	3.437	87.30	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
5	QXD, QXLD, QXLDM (Marine)		P2631 C2631	6	3.437	87.30	6 - 3/32 6 - 1/8	6 - 3/16
6	QXD5M (Marine)		P2877 C2877	6	3.437	87.30	6 - 3/32 6 - 3/32	6 - 3/16
7	JXE, JXG		P2480 C2480	6	3.500	88.90	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
8	OOA, JX4E (Diesel)		P2746 C2746	4	3.500	88.90	4 - 1/8 4 - 1/8 4 - 1/8	4 - 3/16
9	JXC		P2418 C2418	6	3.750	95.25	6 - 1/8 6 - 1/8 6 - 1/8	6 - 3/16
10	JX4C		P2606 C2606	4	3.750	95.25	4 - 1/8 4 - 1/8 4 - 1/8	4 - 3/16

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone