

GENERAL MOTORS (NON U.S. APPLICATIONS)

Application	Engine	Cyl	CC	Years	Set Number		Line No
	Model	Bore			Chrome	Plain	
Astra, Corsa, Tigra, Vectra	XE, XEL, XE-4V	79.00	1598	97-ON	C1965 ⁺		10
Buick Excelle	Twin-Tec	81.60	1799		S5376 ^{+N}		16
Buick Excelle, HRV (China)	E-TEC II	81.60	1799	2003	S5238 ⁺		14
Chev, Lova, Twin-Tec, Aveo, 16V	85CB, 89CB	77.90	1398		S5334 ^{+N}		9
Chevette (Brazil)		82.00	1398	73-82	C1590	P1590	17
Chevette (Brazil)		82.00	1398	83-92	C1694	P1694	18
Chevette (Brazil)		82.00	1599	83-92	C1695	P1695	19
Chevette (Brazil) (Alcohol)		82.00	1398	1983	C1694	P1694	18
Chevette (Diesel)	4FB1	84.00	1817	82-85	C1495	P1495	20
Chevrolet Sail 16V		73.80	1400		S5363 ^N		4
Corsa, GMB		71.08	1000	2002	S5300		2
Geo Spectrum	4XC1	77.00	1471	85-89	C1586	P1586	7
Geo Spectrum (Turbo)	4XC1T	77.00	1471	87-89	C1769 ⁺		6
Lacetti	E-TEC II	81.60	1799	2003	S5238 ⁺		14
Monza (Brazil)		80.00	1598	1982	C1328	P1328	12
Monza (Brazil)		84.80	1796	83-92	C1696	P1696	23
Monza (Brazil)		84.80	1798	1982	C3841	P3841	24
Monza (Brazil)		86.00	1998	86-95	C1697	P1697	26
Monza (Brazil) (Alcohol)		84.80	1796	1986	C1740 ⁺		21
Monza (Brazil) (Alcohol)		84.80	1798	82-86	C1742 ⁺		22
Monza (Brazil) (Alcohol)		86.00	1998	1986	C1741 ⁺		25
Monza (Brazil)(Alcohol)		80.00	1598	1982	C1734 ⁺		11
Nubira	E-TEC II	81.60	1799	2003	S5238 ⁺		14
Onix	SPE/4	77.58	1400	12-On	S5449 ^{+N}		8
Optra	E-TEC II	81.60	1799	2003	S5238 ⁺		14
Optra LS, MPFI	L79	81.60	1799	04-05	S5328 ⁺		15
Pontiac Firefly (Canada)		74.00	993	85-91	C1585 ⁺		5
QQ	Kia	72.00	800	03-On	S5441 ^{+N}		3
SRV	E-TEC II	81.60	1799	2003	S5238 ⁺		14
Spark	S-TEC	68.50	1000		S5253 ⁺		1
Viva	Z18XE	80.50	1796	2003	S5216 ⁺		13

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
1	Spark	(1.0L)	1000	4	2.697	68.50	4 - 1.20 4 - 1.20	4 - 2.50
2	Corsa, GMB	(1.0L)	1000	4	2.798	71.08	4 - 1.20 4 - 1.50	4 - 2.00
3	QQ	(.8L)	800	3	2.835	72.00	3 - 1.20 3 - 1.20	3 - 2.50
4	Chevrolet Sail 16V	(1.4L)	1400	4	2.906	73.80	4 - 1.20 4 - 1.20	4 - 2.00
5	Pontiac Firefly (Canada)	(1.0L)	993	3	2.913	74.00	3 - 1.20 3 - 1.50	3 - 2.80
6	Geo Spectrum (Turbo)	(1.5L)	1471	4	3.031	77.00	4 - 1.20 4 - 1.20	4 - 2.80
7	Geo Spectrum	(1.5L)	1471	4	3.031	77.00	4 - 1.50	4 - 2.80
8	Onix	(1.4L)	1400	4	3.054	77.58	4 - 1.00 4 - 1.00	4 - 2.00
9	Chev, Lova, Twin-Tec, Aveo, 16V	(1.4L)	1398	4	3.067	77.90	4 - 1.20 4 - 1.50	4 - 2.50
10	Astra, Corsa, Tigra, Vectra	(1.6L)	1598	4	3.110	79.00	4 - 1.20 4 - 1.50	4 - 2.50

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone

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Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size		
					Inch	MM	Comp	Oil	
11	Monza (Brazil)(Alcohol)	(1.6L)	1598	C1734 ⁺	4	3.150	80.00	4 - 1.50 4 - 1.75	4 - 4.00
12	Monza (Brazil)	(1.6L)	1598	P1328 C1328	4	3.150	80.00	4 - 1.50 4 - 1.75	4 - 4.00
13	Viva	(1.8L)	1796	S5216 ⁺	4	3.170	80.50	4 - 1.20 4 - 1.20	4 - 2.00
14	Nubira Opra SRV Lacetti Buick Excelle, HRV (China)	(1.8L)	1799	S5238 ⁺	4	3.213	81.60	4 - 1.50 4 - 1.50	4 - 2.80
15	Opra LS, MPFI	(1.8L)	1799	S5328 ⁺	4	3.213	81.60	4 - 1.50 4 - 1.50	4 - 3.00
16	Buick Excelle	(1.8L)	1799	S5376 ^{+N}	4	3.213	81.60	4 - 1.20 4 - 1.50	4 - 3.00
17	Chevette (Brazil)	(1.4L)	1398	P1590 C1590	4	3.228	82.00	4 - 2.00 4 - 2.00	4 - 4.00
18	Chevette (Brazil) Chevette (Brazil) (Alcohol)	(1.4L)	1398	P1694 C1694	4	3.228	82.00	4 - 1.50 4 - 1.75	4 - 4.00
19	Chevette (Brazil)	(1.6L)	1599	P1695 C1695	4	3.228	82.00	4 - 1.50 4 - 1.50	4 - 3.00
20	Chevette (Diesel)	(1.8L)	1817	P1495 C1495	4	3.307	84.00	4 - 2.50 4 - 2.00	4 - 4.00
21	Monza (Brazil) (Alcohol)	(1.8L)	1796	C1740 ⁺	4	3.339	84.80	4 - 1.50 4 - 1.50	4 - 3.00
22	Monza (Brazil) (Alcohol)	(1.8L)	1798	C1742 ⁺	4	3.339	84.80	4 - 1.50 4 - 1.75	4 - 4.00
23	Monza (Brazil)	(1.8L)	1796	P1696 C1696	4	3.339	84.80	4 - 1.50 4 - 1.50	4 - 3.00
24	Monza (Brazil)	(1.8L)	1798	P3841 C3841	4	3.339	84.80	4 - 1.50 4 - 1.75	4 - 4.00
25	Monza (Brazil) (Alcohol)	(2.0L)	1998	C1741 ⁺	4	3.386	86.00	4 - 1.50 4 - 1.50	4 - 3.00
26	Monza (Brazil)	(2.0L)	1998	P1697 C1697	4	3.386	86.00	4 - 1.50 4 - 1.50	4 - 3.00

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