

FORD

Cubic Inch	Year	Application	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
	37-40	Ford 60 H.P. engine	P2103	8	2.600	66.04	8 - 3/32 8 - 3/32	8 - 5/32
		Racing Overbore	P2361 C2361	8	3.313	84.14	8 - 3/32 8 - 3/32	8 - 3/16
	16-27	Ford Model "T" Special Piston (Alum.) (Diesel)	P3609	4	3.750	95.25	4 - 1/8 4 - 1/8	4 - 3/16
	16-27	Ford Model "T"	P3610	4	3.750	95.25	4 - 1/4 4 - 1/4	4 - 1/4
		Ford Model "T" with a crank	P3917	4	3.750	95.25	4 - 5/64 4 - 5/64	4 - 3/16 4 - 3/16
81	88-93	(1.3L) Ford Festiva	C1643 ⁺	4	2.795	71.00	4 - 1.20 4 - 1.50	4 - 3.00
97	87-91	(1.6L) Mercury Tracer	P1330 C1330	4	3.071	78.00	4 - 1.50 4 - 1.50	4 - 4.00
98		(1.6L) Ford Escort	C1966 ⁺	4	3.031	77.00	4 - 1.50 4 - 1.50	4 - 2.00
98	1986	(1.6L) Ford Escort	P1826 ⁺ C1826 ⁺	4	3.031	77.00	4 - 1.50 4 - 1.50	4 - 3.00
98	87-94	(1.6L) Mercury Capri, Tracer (Mazda Eng.) B6	P1330 C1330	4	3.071	78.00	4 - 1.50 4 - 1.50	4 - 4.00
98	81-85	(1.6L) Ford Escort/EXP, Mercury Lynx Incl. Turbo	P1487 C1487	4	3.150	80.00	4 - 1.60 4 - 2.00	4 - 4.00
98	70-73	(1.6L) Ford Pinto, Mercury Capri	P1040 C1040	4	3.187	80.95	4 - 5/64 4 - 5/64	4 - 5/32
98	78-81	(1.6L) Ford Fiesta	P1307	4	3.187	80.95	4 - 1.60	4 - 3.97
98	72-73	(1.6L) Ford Pinto, Mercury Capri	C1307				4 - 2.00	
98	78-80	(1.6L) Mercury LN7						
98		(1.6L) Ford Festiva Rocam	S5092 ⁺	4	3.228	82.00	4 - 1.20 4 - 1.50	4 - 2.00
110	92-98	(1.8L) Ford Escort RDA	S5205 ⁺	4	3.173	80.60	4 - 1.50	4 - 3.00
110	92-98	(1.8L) Ford Escort RQB					4 - 1.60	
110	92-98	(1.8L) Ford Escort RKA Zetec						
110	92-98	(1.8L) Ford Escort RDB						
110	1992	(1.8L) Ford Escort Zetec E	P5088 C5088	4	3.173	80.60	4 - 1.50 4 - 1.60	4 - 2.50
112	91-98	(1.8L) Ford Escort, Tracer (Mazda Eng.)	P1790 C1790	4	3.268	83.00	4 - 1.50 4 - 1.50	4 - 3.00
116	85-86	(1.9L) Ford Escort, Mercury Lynx	P1630 C1630	4	3.226	81.94	4 - 1.50 4 - 1.50	4 - 4.00
116	87-96	(1.9L) Ford Escort	P1673	4	3.226	81.94	4 - 1.50	4 - 3.00
116	87-92	(1.9L) Mercury Lynx	C1673				4 - 1.50	
121	93-97	(2.0L) Ford A	C1939 ⁺	4	3.268	83.00	4 - 1.20 4 - 1.50	4 - 3.00
121	1993	(2.0L) Mercury Cougar ZH20/Zetec	S5080 ⁺	4	3.339	84.80	4 - 1.20	4 - 3.00
121	1993	(2.0L) Ford Focus ZH20/Zetec					4 - 1.50	
121	1998	(2.0L) Mercury Cougar ZH20/Zetec E	P5089 ⁺	4	3.339	84.80	4 - 1.50	4 - 3.00
121	1998	(2.0L) Ford Focus ZH20/Zetec E	C5089 ⁺				4 - 1.75	
121	97-04	(2.0L) Ford Escort P, 5	S3958 ⁺	4	3.341	84.86	4 - 1.20	4 - 3.00
121	97-04	(2.0L) Ford Focus P, 5					4 - 1.50	
121	95-04	(2.0L) Ford Z, 3	P3900 C3900	4	3.341	84.86	4 - 1.50 4 - 1.75	4 - 3.00
122	64-70	(2.0L) Ford Taurus	P1907 C1907	6	3.307	84.00	6 - 2.00 6 - 3.00	6 - 5.00

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					Inch	MM	Comp	Oil
122	95-02	(2.0L) Ford Escort P	P3916 C3916	4	3.341	84.86	4 - 1.50 4 - 1.50	4 - 3.00
122	84-87	(2.0L) Ford Tempo, Mercury Topaz (Mazda Eng.) (Diesel)	C1657⁺	4	3.386	86.00	4 - 2.00 4 - 2.00	4 - 4.00
122	2010	(2.0L) Transit Connect Duratec 20 LF	S5282^{+N}	4	3.445	87.50	4 - 1.20	4 - 2.50
122	05-10	(2.0L) Focus Duratec 20 LF					4 - 1.20	
122	01-06	(2.0L) Escape, Focus						
122	71-74	(2.0L) Ford Pinto, Mercury Capri	P1296 C1296	4	3.575	90.80	4 - 2.00 4 - 2.50	4 - 4.00
133	89-92	(2.2L) Ford Probe Incl. Turbo C	P1542 C1542	4	3.386	86.00	4 - 1.50 4 - 1.50	4 - 4.00
138	04-09	(2.3L) Ford Escape/Focus/Fusion, Mercury Mariner/Milan Duratec 23EW	S5282^{+N}	4	3.445	87.50	4 - 1.20 4 - 1.20	4 - 2.50
140	84-94	(2.3L) Ford HSC, Mercury	P3844 C3844	4	3.680	93.47	4 - 5/64 4 - 5/64	4 - 3/16
140	79-89	(2.3L) Ford Turbo Models, Mercury	C1565⁺	4	3.780	96.00	4 - 2.00 4 - 2.00	4 - 4.75
140	74-84	(2.3L) Ford (Non-Turbo), Mercury	P1308 C1308	4	3.780	96.00	4 - 2.00 4 - 2.00	4 - 4.75
140	85-94	(2.3L) Ford (Non-Turbo)	P1613	4	3.780	96.00	4 - 1.50	4 - 4.00
140	85-97	(2.3L) Mercury OHC (Non-Turbo) A	C1613				4 - 1.50	
144	60-64	(2.4L) Ford	P2224	6	3.500	88.90	6 - 5/64	6 - 3/16
144	60-63	(2.4L) Mercury	C2224				6 - 5/64	
152	93-97	(2.5L) Ford Probe 24 Valve B	P1882 C1882	6	3.327	84.50	6 - 1.50 6 - 1.50	6 - 3.00
152	2010	(2.5L) Mercury Milan Duratec 25	S5385^{+N}	4	3.504	89.00	4 - 1.20	4 - 2.50
152	10-12	(2.5L) Ford Fusion Hybrid Duratec 25H					4 - 1.20	
152	14-15	(2.5L) Ford Transit Connect Duratec 25						
152	11-12	(2.5L) Lincoln MKZ Hybrid Duratec 25H						
152	10-15	(2.5L) Ford Fusion Duratec 25						
152	09-15	(2.5L) Ford Escape Duratec 25						
152	09-12	(2.5L) Ford Escape Hybrid Duratec 25H						
152	09-10	(2.5L) Mercury Mariner Duratec 25						
152	09-10	(2.5L) Mercury Mariner Hybrid Duratec 25H						
152	2010	(2.5L) Mercury Milan Hybrid Duratec 25H						
153	95-99	(2.5L) Ford Contour, Mercury Mystique G, L					C3929⁺	
153	86-91	(2.5L) Ford HSC	P3844	4	3.680	93.47	4 - 5/64	4 - 3/16
153	84-94	(2.5L) Mercury	C3844				4 - 5/64	
155	99-00	(2.5L) Mercury Mystique AJ25	S5103⁺	6	3.213	81.60	6 - 1.20	6 - 3.00
155	99-02	Ford Contour, Mercury Cougar AJ25					6 - 1.50	
159	72-73	(2.5L) Mercury Capri	P1316	6	3.543	90.00	6 - 2.00	6 - 4.00
159	72-73	(2.5L) Ford Mustang 2600 VX	C1316				6 - 3.00	
170	61-72	(2.8L) Ford, Mercury	P2224 C2224	6	3.500	88.90	6 - 5/64 6 - 5/64	6 - 3/16
171	74-87	(2.8L) Ford Mustang Z	P1309	6	3.661	93.00	6 - 2.00	6 - 4.00
171	74-87	(2.8L) Ford Mustang 2800 PX	C1309				6 - 2.50	
171	74-79	(2.8L) Mercury Bobcat, Capri Z						
179	88-90	(2.9L) Mercury Scorpio	P1662 C1662	6	3.661	93.00	6 - 1.60 6 - 1.75	6 - 3.50
181	01-05	(3.0L) Mercury Sable Duratec 30	S3960^{+N}	6	3.504	89.00	6 - 1.20	6 - 2.50
181	01-12	(3.0L) Ford Escape Duratec 30					6 - 1.50	
181	04-08	(3.0L) Ford Five Hundred Duratec 30						
181	04-08	(3.0L) Ford Freestyle Duratec 30						

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					Inch	MM	Comp	Oil
181	06-12	(3.0L) Ford Fusion Duratec 30						
181	01-05	(3.0L) Ford Taurus Duratec 30						
181	02-05	(3.0L) Lincoln LS Duratec 30						
181	05-10	(3.0L) Mercury Mariner Duratec 30						
181	06-10	(3.0L) Mercury Milan Duratec 30						
181	05-08	(3.0L) Mercury Montego Duratec 30						
183	89-95	(3.0L) Ford Taurus, Mercury Sable	C3872 ⁺	6	3.504	89.00	6 - 1.20 6 - 1.50	6 - 2.80
183	96-00	(3.0L) Ford Duratec S	C3920 ⁺	6	3.504	89.00	6 - 1.20 6 - 1.50	6 - 3.00
183	86-96	(3.0L) Ford U	P3857	6	3.504	89.00	6 - 1.50	6 - 4.00
183	86-00	(3.0L) Ford Aerostar, Mercury Villager (Exc. SHO) (Shallow Oil Ring Groove) U	C3857				6 - 1.50	
183	86-90	(3.0L) Mercury U						
192	93-96	(3.2L) Ford Taurus (SHO eng., Yamaha)	C3881 ⁺	6	3.622	92.00	6 - 1.20 6 - 1.50	6 - 2.80
200	63-84	(3.3L) Ford	P2209	6	3.680	93.47	6 - 5/64	6 - 3/16
200	63-83	(3.3L) Mercury	C2209				6 - 5/64	
200	28-34	(3.3L) Ford Model A, AA, B, BB (For 3-Ring Piston) (Diesel)	P2001	4	3.875	98.40	4 - 1/8 4 - 1/8	4 - 5/32
207	96-99	(3.4L) Ford SHO N	C3901 ⁺	8	3.244	82.40	8 - 1.20 8 - 1.50	8 - 3.00
213	08-15	(3.5L) Ford Taurus (X, SHO) Duratec 35	S5386 ^{+N}	6	3.642	92.50	6 - 1.20	6 - 2.50
213	07-15	(3.5L) Ford Edge Duratec 35					6 - 1.50	
213	09-15	(3.5L) Ford Flex Duratec 35						
213	10-12	(3.5L) Ford Fusion Duratec 35						
213	10-12	(3.5L) Lincoln MKT Duratec 35						
213	07-12	(3.5L) Lincoln MKZ Duratec 35						
213	11-15	(3.5L) Ford Explorer Duratec 35						
213	08-09	(3.5L) Ford Sable Duratec 35						
213	07-10	(3.5L) Lincoln MKX Duratec 35						
213	10-12	(3.5L) Lincoln MKS Duratec 35						
215	52-53	(3.5L) Ford EAA	P2118 C2118	6	3.563	90.50	6 - 3/32 6 - 3/32	6 - 3/16
221	32-36	(3.6L) Ford	P2101	8	3.063	77.80	8 - 3/32 8 - 3/32 8 - 3/32	8 - 5/32
221	32-45	(3.6L) Ford All Models 3 Rings Steel & Alum. Repl. Piston 85, 90 H.P.	P2102 C2102	8	3.063	77.80	8 - 3/32 8 - 3/32	8 - 5/32
221	32-45	(3.6L) Ford 4-Ring Piston 85, 90 H.P.	P2107 C2107	8	3.063	77.80	8 - 3/32 8 - 3/32	8 - 5/32 8 - 5/32
221	62-63	(3.6L) Ford, Mercury	P2291 C2291	8	3.500	88.90	8 - 5/64 8 - 5/64	8 - 3/16
223	54-64	(3.7L) Ford, Edsel Ranger EAA, EBP	P3106	6	3.625	92.10	6 - 3/32	6 - 3/16
223	61-62	(3.7L) Mercury EAA, EBP	C3106				6 - 3/32	
226	41-42	(3.7L) Ford 2GA	P2106	6	3.300	83.82	6 - 3/32 6 - 3/32	6 - 3/16
226	43-51	(3.7L) Ford 4-Ring Piston 90 H.P. 7HA	P2109 C2109	6	3.300	83.82	6 - 3/32 6 - 3/32	6 - 3/16 6 - 3/16
232	88-95	(3.8L) Ford Supercharged	C3946	6	3.811	96.80	6 - 1.50 6 - 1.50	6 - 4.00
232	82-87	(3.8L) Ford, Lincoln, Mercury 2.0mm Wide Top Comp Ring 3	P3833 C3833	6	3.811	96.80	6 - 2.00 6 - 2.00	6 - 4.00

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					Inch	MM	Comp	Oil
232	88-95	(3.8L) Ford Not Supercharged (Shallow Oil Ring Groove)	P3855 C3855	6	3.811	96.80	6 - 1.50 6 - 1.50	6 - 4.00
232	88-92	(3.8L) Lincoln, Mercury (Shallow Oil Ring Groove)						
232	96-03	(3.8L) Ford 4	P3902	6	3.811	96.80	6 - 1.50	6 - 3.00
232	96-98	(3.8L) Ford Mustang (1.5 Top Comp. Ring, 3.0mm Wide Oil Rings) 4	C3902				6 - 1.50	
239	39-49	(3.9L) Ford 95-100 H.P.	P2104	8	3.187	80.95	8 - 3/32 8 - 3/32	8 - 5/32
239	39-49	(3.9L) Ford	P2108	8	3.187	80.95	8 - 3/32	8 - 5/32
239	46-49	(3.9L) Ford	C2108				8 - 3/32	8 - 5/32
239	49-53	(3.9L) Mercury (4-Ring Piston) 8BA	P3108	8	3.187	80.95	8 - 3/32	8 - 3/16
239	46-53	(3.9L) Ford (4-Ring Piston) 8BA	C3108				8 - 3/32	8 - 3/16
239		(3.9L) Ford Racing Overbore	P2360	8	3.312	84.12	8 - 3/32 8 - 3/32	8 - 5/32
239		(3.9L) Ford Racing Overbore	P2366 C2366	8	3.375	85.70	8 - 3/32 8 - 3/32	8 - 5/32
239	54-55	(3.9L) Ford EBU	P3102	8	3.500	88.90	8 - 3/32	8 - 3/16
239	50-51	(3.9L) Lincoln 8EL	C3102				8 - 3/32	
239	50-51	(3.9L) Lincoln EBU						
240	00-06	(3.9L) A	S3965 ^{+N}	8	3.386	86.00	8 - 1.20 8 - 1.50	8 - 2.50
240	65-77	(4.0L) Ford	P2225	6	4.000	101.60	6 - 5/64	6 - 3/16
240	65-69	(4.0L) Mercury	C2225				6 - 5/64	
245	05-10	(4.0L) Mustang Cologne 40, E, K	S3961 ^{+N}	6	3.953	100.40	6 - 1.20	6 - 3.00
245	02-10	(4.0L) Mountaineer Cologne 40, E, K					6 - 1.50	
245	01-10	(4.0L) Explorer, Ranger Cologne 40, E, K						
250	69-80	(4.1L) Ford, Mercury	P2209 C2209	6	3.680	93.47	6 - 5/64 6 - 5/64	6 - 3/16
255	49-53	(4.2L) Mercury (9m, 0m, 1, MA) EAC	P3108 C3108	8	3.187	80.95	8 - 3/32 8 - 3/32	8 - 3/16 8 - 3/16
255	80-82	(4.2L) Ford, Lincoln, Mercury	P3825 C3825	8	3.680	93.47	8 - 5/64 8 - 5/64	8 - 3/16
256	55-57	(4.2L) Ford EBU	P3104	8	3.625	92.10	8 - 3/32	8 - 3/16
256	1954	(4.2L) Mercury EBU	C3104				8 - 3/32	
260	62-65	(4.3L) Ford, Mercury	P3101 C3101	8	3.800	96.50	8 - 5/64 8 - 3/32	8 - 3/16
272	55-57	(4.5L) Ford EBU	P3104	8	3.625	92.10	8 - 3/32	8 - 3/16
272	55-58	(4.5L) Mercury Canadian EBU	C3104				8 - 3/32	
281	98-02	(4.6L) Ford Triton, 32 valve V, X, 9	C3931 ⁺	8	3.551	90.20	8 - 1.20 8 - 1.50	8 - 3.00
281	91-07	(4.6L) Ford L, V, W, X, 6	P3871 C3871	8	3.551	90.20	8 - 1.50 8 - 1.50	8 - 3.00
289	63-68	(4.7L) Ford, Mercury	P2271 C2271	8	4.000	101.60	8 - 5/64 8 - 5/64	8 - 3/16
292	55-64	(4.7L) Edsel Ranger, Ford (ECK) ECK	P2119	8	3.750	95.25	8 - 5/64	8 - 3/16
292	1955	(4.7L) Mercury ECK	C2119				8 - 5/64	
292	61-62	(4.7L) Mercury ECK						
300	95-97	(4.9L) Ford Y	P3919 C3919	6	4.000	101.60	6 - 2.00 6 - 2.00	6 - 4.00
302	11-14	(5.0L) Mustang F, U	S3996 ^{+N}	8	3.630	92.20	8 - 1.20 8 - 1.20	8 - 2.50
302	1985	(5.0L) Ford, Mercury (H.O. Engine)	C3854	8	4.000	101.60	8 - 1/16 8 - 1/16	8 - 5/32

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302	68-86	(5.0L) Ford	P2271	8	4.000	101.60	8 - 5/64	8 - 3/16
302	77-85	(5.0L) Lincoln	C2271				8 - 5/64	
302	68-85	(5.0L) Mercury						
302	96-01	(5.0L) Ford (Shallow Top & Oil Groove), includes Lightning N	P3856 C3856	8	4.000	101.60	8 - 1.50	8 - 4.00
302	86-93	(5.0L) Lincoln, Mercury (Shallow Top & Oil Groove) N					8 - 1.50	
302	86-95	(5.0L) Ford excludes Lightning (Shallow Oil Ring Groove) N	P3915 C3915	8	4.000	101.60	8 - 1.50	8 - 4.00
302	96-01	(5.0L) Mercury (Shallow Oil Ring Groove) N					8 - 1.50	
312	56-60	(5.1L) Ford, Mercury ECZ	P3101 C3101	8	3.800	96.50	8 - 5/64	8 - 3/16
							8 - 3/32	
317	52-54	(5.2L) Lincoln EAD	P2158 C2158	8	3.800	96.50	8 - 5/64	8 - 3/16
							8 - 5/64	
330	06-14	(5.4L) Mustang Vin: S	S3989 ^{+N}	8	3.551	90.20	8 - 1.50	8 - 2.50
							8 - 1.50	
332	58-65	(5.4L) Edsel Corsair, Ford (EDC) EDC	P3150 C3150	8	4.000	101.60	8 - 5/64	8 - 3/16
							8 - 3/32	
337	48-51	(5.5L) Ford, Lincoln 3-Ring Piston	P3102 C3102	8	3.500	88.90	8 - 3/32	8 - 3/16
							8 - 3/32	
341	1955	(5.6L) Lincoln EAD	P3158 C3158	8	3.937	100.00	8 - 5/64	8 - 3/16
							8 - 5/64	
351	78-85	(5.8L) Lincoln	P2271	8	4.000	101.60	8 - 5/64	8 - 3/16
351	68-91	(5.8L) Ford	C2271				8 - 5/64	
351	69-86	(5.8L) Mercury						
352	58-67	(5.8L) Ford EDD	P3150	8	4.000	101.60	8 - 5/64	8 - 3/16
352	1957	(5.8L) Mercury EDD	C3150				8 - 3/32	
360	68-76	(5.9L) Ford	P2206 C2206	8	4.050	102.87	8 - 5/64	8 - 3/16
							8 - 3/32	
361	58-59	(5.9L) Edsel Corsair, Ranger, Pacer, E400, Ford	P2206 C2206	8	4.050	102.87	8 - 5/64	8 - 3/16
							8 - 3/32	
368	56-57	(6.0L) Lincoln ECU	P3150	8	4.000	101.60	8 - 5/64	8 - 3/16
368	56-57	(6.0L) Lincoln, Mercury ECU	C3150				8 - 3/32	
383	58-60	(6.3L) Mercury EDG	P2207 C2207	8	4.300	109.22	8 - 5/64	8 - 3/16
							8 - 3/32	
390	61-65	(6.4L) Ford, Mercury (With 3/32 Second Rings)	P2206	8	4.050	102.87	8 - 5/64	8 - 3/16
390	68-76	(6.4L) Ford (With 3/32 Second Rings)	C2206				8 - 3/32	
390	68-71	(6.4L) Mercury (With 3/32 Second Rings)						
390	66-68	(6.4L) Ford (With 5/64 Comp. Rings)	P2227	8	4.050	102.87	8 - 5/64	8 - 3/16
390	66-67	(6.4L) Mercury (With 5/64 Comp. Rings)	C2227				8 - 5/64	
400	71-84	(6.6L) Ford	P2271	8	4.000	101.60	8 - 5/64	8 - 3/16
400	77-82	(6.6L) Lincoln	C2271				8 - 5/64	
400	71-78	(6.6L) Mercury						
406	62-63	(6.6L) Ford, Mercury	P2239 C2239	8	4.130	104.90	8 - 5/64	8 - 3/16
							8 - 3/32	
410	66-69	(6.7L) Mercury	P2227 C2227	8	4.050	102.87	8 - 5/64	8 - 3/16
							8 - 5/64	
427	62-65	(7.0L) Ford	P2208	8	4.233	107.51	8 - 5/64	8 - 3/16
427	63-65	(7.0L) Mercury	C2208				8 - 3/32	
428	66-70	(7.0L) Ford, Mercury	P3612 C3612	8	4.130	104.90	8 - 5/64	8 - 3/16
							8 - 5/64	
429	68-78	(7.0L) Ford, Mercury	P2229 C2229	8	4.360	110.74	8 - 5/64	8 - 3/16
							8 - 5/64	
430	58-60	(7.0L) Mercury EDJ	P2207	8	4.300	109.22	8 - 5/64	8 - 3/16
430	59-61	(7.0L) Ford EDJ	C2207				8 - 3/32	

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone

FORD

Cubic Inch	Year	Application	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
430	58-65	(7.0L) Lincoln EDJ						
460	68-78	(7.6L) Lincoln	P2229	8	4.360	110.74	8 - 5/64	8 - 3/16
460	73-78	(7.6L) Mercury	C2229				8 - 5/64	
460	73-78	(7.6L) Mercury						
462	66-68	(7.5L) Lincoln	P2228	8	4.380	111.25	8 - 5/64	8 - 3/16
			C2228				8 - 3/32	

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone