

DEUTZ

Application	Engine	Cyl	CC	Years	Set Number		Line No
	Model	Bore			Chrome	Plain	
Industrial (1 Cyl.) (Diesel)	F1L514	110.00	1330	44-73	S7202 ^{+N}		25
Industrial (12 Cyl.) (Diesel)	F12L614	110.00	15960	51-78	S7202 ^{+N}		26
Industrial (2 Cyl.) (Diesel)	F2L514	110.00	2660	44-73	S7202 ^{+N}		27
Industrial (3 Cyl.) (Diesel)	F3L514	110.00	3990	44-73	S7202 ^{+N}		28
Industrial (4 Cyl.) (Diesel)	F4L514	110.00	5322	44-73	S7202 ^{+N}		29
Industrial (6 Cyl.) (Diesel)	F6L613	110.00	7980	44-73	S7202 ^{+N}		30
Industrial (6 Cyl.) (Diesel)	F6L614	110.00	7980	58-70	S7202 ^{+N}		30
Industrial (Diesel)	F2L912W	100.00	1884	72-87	S7039 ^{+A}		1
Industrial (Diesel)	F3L912W	100.00	2826	72-80	S7039 ^{+A}		3
Industrial (Diesel)	F4L912W	100.00	3768	72-87	S7039 ^{+A}		4
Industrial (Diesel)	F5L912W	100.00	4710	72-87	S7039 ^{+A}		5
Industrial (Diesel)	F6L912W	100.00	5652	72-87	S7039 ^{+A}		6
Industrial (Diesel)	F3L913	102.00	3063	1984	S7040 ^{+A}		17
Industrial (Diesel)	F4L913	102.00	4085		S7040 ^{+A}		18
Tractor (Diesel)	F2L912D	100.00	1885	67-72	S7039 ^{+A}		2
Tractor (Diesel)	F3L912D	100.00	2826	67-72	S7039 ^{+A}		3
Tractor (Diesel)	F4L912D	100.00	3768	67-72	S7039 ^{+A}		4
Tractor (Diesel)	F5L912D	100.00	4710	67-72	S7039 ^{+A}		5
Tractor (Diesel)	F6L912D	100.00	5652	67-72	S7039 ^{+A}		6
Tractor (Diesel)	F1L511/D	100.00	824		S7050 ^{+AN}		7
Tractor (Diesel)	F2L511/D	100.00	1650		S7050 ^{+AN}		8
Tractor (Diesel)	F2L912/D	100.00	1885		S7050 ^{+AN}		9
Tractor (Diesel)	F3L912/D	100.00	2827		S7050 ^{+AN}		10
Tractor (Diesel)	F3L911	100.00	2474		S7050 ^{+AN}		11
Tractor (Diesel)	F4L912/D	100.00	3770		S7050 ^{+AN}		12
Tractor (Diesel)	F4L911	100.00	3300		S7050 ^{+AN}		13
Tractor (Diesel)	F5L912/D	100.00	4712		S7050 ^{+AN}		14
Tractor (Diesel)	F6L911	100.00	4900		S7050 ^{+AN}		15
Tractor (Diesel)	F6L912/D	100.00	5660		S7050 ^{+AN}		16
Tractor (Diesel)	F6L913	102.00	6128	1976	S7040 ^{+A}		19
Tractor (Diesel)	F3L913/G	102.00	3060	1984	S7049 ^{+A}		20
Tractor (Diesel)	F4L913	102.00	4085		S7049 ^{+A}		21
Tractor (Diesel)	F6L913D	102.00	6128	1976	S7049 ^{+A}		22
Tractor (Turbo, 4-ring Piston) (Diesel)	BF4L913/C/T	102.00	4086		S7051 ^{+A}		23
Tractor (Turbo, 4-ring Piston) (Diesel)	BF6L913/C/T	102.00	6128		S7051 ^{+A}		24

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size		
					Inch	MM	Comp	Oil	
1	Industrial (Diesel)	(1.9L)	1884	S7039 ^{+A}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50 1 - 2.50	1 - 5.00
2	Tractor (Diesel)	(1.9L)	1885	S7039 ^{+A}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50 1 - 2.50	1 - 5.00
3	Industrial (Diesel) Tractor (Diesel)	(2.8L)	2826	S7039 ^{+A}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50 1 - 2.50	1 - 5.00
4	Industrial (Diesel) Tractor (Diesel)	(3.8L)	3768	S7039 ^{+A}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50 1 - 2.50	1 - 5.00
5	Industrial (Diesel) Tractor (Diesel)	(4.7L)	4710	S7039 ^{+A}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50 1 - 2.50	1 - 5.00

+ = Contains Ductile Or Steel Ring(s) N = New Number A = Standard Only FK = Full Keystone HK = 1/2 Keystone

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Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size		
					Inch	MM	Comp	Oil	
6	Industrial (Diesel) Tractor (Diesel)	(5.6L)	5652	S7039 ^{+A}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50 1 - 2.50	1 - 5.00
7	Tractor (Diesel)	(.8L)	824	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
8	Tractor (Diesel)	(1.7L)	1650	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
9	Tractor (Diesel)	(1.9L)	1885	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
10	Tractor (Diesel)	(2.8L)	2827	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
11	Tractor (Diesel)	(2.5L)	2474	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
12	Tractor (Diesel)	(3.8L)	3770	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
13	Tractor (Diesel)	(3.3L)	3300	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
14	Tractor (Diesel)	(4.7L)	4712	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
15	Tractor (Diesel)	(4.9L)	4900	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
16	Tractor (Diesel)	(5.7L)	5660	S7050 ^{+AN}	1	3.937	100.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
17	Industrial (Diesel)	(3.1L)	3063	S7040 ^{+A}	1	4.016	102.00	1 - 3.00 ^{FK} 1 - 2.50 1 - 2.50	1 - 5.00
18	Industrial (Diesel)	(4.1L)	4085	S7040 ^{+A}	1	4.016	102.00	1 - 3.00 ^{FK} 1 - 2.50 1 - 2.50	1 - 5.00
19	Tractor (Diesel)	(6.1L)	6128	S7040 ^{+A}	1	4.016	102.00	1 - 3.00 ^{FK} 1 - 2.50 1 - 2.50	1 - 5.00
20	Tractor (Diesel)	(3.1L)	3060	S7049 ^{+A}	1	4.016	102.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
21	Tractor (Diesel)	(4.1L)	4085	S7049 ^{+A}	1	4.016	102.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
22	Tractor (Diesel)	(6.1L)	6128	S7049 ^{+A}	1	4.016	102.00	1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
23	Tractor (Turbo, 4-ring Piston) (Diesel)	(4.1L)	4086	S7051 ^{+A}	1	4.016	102.00	1 - 3.00 ^{FK} 1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
24	Tractor (Turbo, 4-ring Piston) (Diesel)	(6.1L)	6128	S7051 ^{+A}	1	4.016	102.00	1 - 3.00 ^{FK} 1 - 3.00 ^{FK} 1 - 2.50	1 - 5.00
25	Industrial (1 Cyl.) (Diesel)	(1.3L)	1330	S7202 ^{+N}	1	4.331	110.00	1 - 3.00 1 - 3.00 1 - 3.00	1 - 6.00 1 - 6.00
26	Industrial (12 Cyl.) (Diesel)	(16L)	15960	S7202 ^{+N}	1	4.331	110.00	1 - 3.00 1 - 3.00 1 - 3.00	1 - 6.00 1 - 6.00
27	Industrial (2 Cyl.) (Diesel)	(2.7L)	2660	S7202 ^{+N}	1	4.331	110.00	1 - 3.00 1 - 3.00 1 - 3.00	1 - 6.00 1 - 6.00

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					Inch	MM	Comp	Oil	
28	Industrial (3 Cyl.) (Diesel)	(4.0L)	3990	S7202 ^{+N}	1	4.331	110.00	1 - 3.00	1 - 6.00
								1 - 3.00	1 - 6.00
								1 - 3.00	
29	Industrial (4 Cyl.) (Diesel)	(5.3L)	5322	S7202 ^{+N}	1	4.331	110.00	1 - 3.00	1 - 6.00
								1 - 3.00	1 - 6.00
								1 - 3.00	
30	Industrial (6 Cyl.) (Diesel)	(8L)	7980	S7202 ^{+N}	1	4.331	110.00	1 - 3.00	1 - 6.00
								1 - 3.00	1 - 6.00
								1 - 3.00	

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