

BLMC

Application	Engine	Cyl		Years	Set Number		Line No
	Model	Bore	CC		Chrome	Plain	
Austin 1300	12G	70.61	1275	68-72	C1280	P1280	38
Austin 1800 MK II, III	18V	80.25	1798	72-74	C1338	P1338	67
Austin 1800, 1800s MK I, II	ADO17	80.25	1798	64-71	C1175	P1175	65
Austin 850 Mini	ADO15	62.93	848	59-75	C1058	P1058	8
Austin A35, A40	ADO15	62.93	848	57-62	C1058	P1058	8
Austin A35, A40 Mini Seven, 850 Mini (3-Ring)		62.93				P1133	10
Austin A35, A40 Mini Seven, 850 Mini (5-Ring)		62.93				P1225	13
Austin A40		65.50	1198	53-57		P1961 ^A	31
Austin A40 Mk II	ADO16	64.60	1098	63-67	C1072	P1072	19
Austin A40 Mk II, Mini Cooper (5-Ring) (Diesel)		64.60			C1349	P1349	25
Austin A40, Moke, Princess	A	64.60	1098	62-81	C5167	P5167	30
Austin A50, A55	B	73.03	1489	55-62	C1971	P1971	47
Austin A50, A55 (5-Ring)		73.03			C1227	P1227	45
Austin A60 Cambridge		76.20	1622	62-69	C1074	P1074	55
Austin A60 Cambridge (5-Ring)		76.20			C1543	P1543	58
Austin A70 (Diesel)		79.37	2199	54-63		P1006	60
Austin A90		87.30	2660	48-56		P1003	75
Austin A90 (5-Ring)		87.30				P1135	76
Austin A90, A95, A105 (5-Ring) (Diesel)		79.37				P1228	62
Austin A90, A95, A105 (Diesel)		79.37	2639	55-59		P1008	61
Austin A99, A110	BMC-C	83.33	2912	59-70		P1098	69
Austin A99, A110 (5-Ring)		83.33				P1230	70
Austin Allegro	12G	70.61	1275	74-81	C1280	P1280	38
Austin Allegro 1000	A Series	64.60	998	81-82	C5045	P5045	29
Austin Allegro 1300	A Series	70.61	1275	74-83	C5230	P5230	42
Austin Cambridge (Diesel)	A60	76.20	1622	62-69	C1637		53
Austin Healey 100-4		87.30	2660	48-56		P1003	75
Austin Healey 100-4 (5-Ring)		87.30	948			P1135	77
Austin Healey 100-6 (5-Ring) (Diesel)		79.37	948			P1228	63
Austin Healey 100-6 (Diesel)		79.37	2639	58-59		P1008	61
Austin Healey 1100 Sprite	ADO16	64.60	1098	62-70	C1072	P1072	19
Austin Healey 3000 MK I, II, III	BMC-C	83.33	2912	57-67		P1098	69
Austin Healey 3000 MK I, II, III (5-Ring)		83.33	2612			P1230	71
Austin Healey Sprite MK I	AN5	62.93	948	57-62	C1058	P1058	9
Austin Healey Sprite MK I		62.93	948	57-62		P1822	16
Austin Healey Sprite MK I, II (3-Ring)		62.93	948			P1133	11
Austin Healey Sprite MK I, II (5-Ring)		62.93	948			P1225	14
Austin Healey Sprite MK II	AN6	62.93	948	57-62	C1058	P1058	3
Austin Healey Sprite MK II, III	10F	64.60	1098	63-68	C1072	P1072	19
Austin Healey Sprite MK II, III, 1100 Sprite (5-Ring) (Diesel)		64.60	948		C1349	P1349	26
Austin Healey Sprite MK IV	12G	70.61	1275	67-70	C1280	P1280	38
Austin Healey-Sprite Mk IV	A Series	70.61	1275	67-72	C5230	P5230	42
Austin Marina GT	18V	80.25	1798	72-80	C1338	P1338	67
Austin Marina GT, 1800 Mk II & III (5-Ring)		80.25	1800	63-71		P1396	68
Austin Metro 1.0 City, City L 1.0, City X 1.0	A Series	64.60	998	80-90	C5045	P5045	29
Austin Mini 1275 GT	A Series	70.61	1275	70-83	C5230	P5230	42
Austin Mini 95 Pick-up, 95 Van, 1000	A Series	64.60	998	77-83	C5045	P5045	29
Austin Mini Clubman	A Series	64.60	998	59-75	C5045	P5045	29
Austin Mini Cooper		62.40	997	61-63		P1236	1
Austin Mini Cooper	99H	64.60	998	64-69	C1072	P1072	18
Austin Mini Cooper S		70.61	970	64-65	C1715 ⁺		35
Austin Mini Cooper S		70.61	1071	63-64	C1715 ⁺		36
Austin Mini Cooper S		70.61	1275	64-71	C1715 ⁺		37

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	Model	Bore	CC		Chrome	Plain	No
Austin Mini Cooper S		70.61	1071	63-64	C1385	P1385	39
Austin Mini Cooper S		70.61	1275	63-73	C1818	P1818	41
Austin Mini Seven	ADO15	62.93	848	59-75	C1058	P1058	2
Austin Mk V America	12G	70.61	1275	68-72	C1280	P1280	38
Austin Princess 1300	A Series	70.61	1275	67-74	C5230	P5230	42
Austin Seven		62.40	997	61-63		P1236	1
Austin Three Litre	C	83.33	2912	68-71		P1368	73
Austin Three Litre (5-Ring)		83.33				P1397	74
Austin With 1/16 Comp. Rings Only		70.61	1275	63-69	C1385	P1385	40
MG 1100 Sedan	ADO16	64.60	1098	62-67	C1072	P1072	19
MG 1100 Sedan (5-Ring) (Diesel)		64.60			C1349	P1349	27
MG MGA		73.03	1489	54-62		P1052	44
MG MGA MK I		75.40	1588	59-61		P1107	51
MG MGA MK I (5-Ring)		75.40				P1390	52
MG MGA MK II		76.20	1622	61-62		P1166	56
MG MGA Twin Cam		75.40	1588	58-60		P1039	50
MG MGB	18-G	80.25	1798	62-64	C1175	P1175	65
MG MGB, MGB/GT	18-G	80.25	1798	65-70	C1337	P1337	66
MG MGB, MGB/GT	18-V	80.25	1798	71-81	C1338	P1338	67
MG MGB, MGB/GT (5-Ring)	B Series	80.25	1800	63-71		P1396	68
MG MGB/GTV V-8		88.90	3528	73-76	C1467	P1467	78
MG MGC, MGC/GT		83.33	2912	67-69		P1368	73
MG MGC, MGC/GT (5-Ring)		83.33				P1397	74
MG MGTC (Big Bore)		69.04	1348	47-53		P1274	34
MG MGTC, MGTD, MGTF	XPAG	66.50	1250	39-53		P1050	32
MG MGTC, MGTD, MGTF (4-Ring)		66.50				P1053	33
MG MGTD (Big Bore)		69.04	1348	49-53		P1274	34
MG MGTF (Big Bore)		69.04	1348	1954		P1274	34
MG MGTF 1500	XPEG	72.00	1466	54-55		P1051	43
MG Magnette		73.03	1489	54-61		P1052	44
MG Magnette	B Series	73.03	1489	54-56	C1971	P1971	47
MG Magnette (5-Ring)		73.03			C1227	P1227	45
MG Magnette (5-Ring)		73.03				P1389	46
MG Magnette MK IV	A60	76.20	1622	61-62		P1166	56
MG Magnette MK IV, MGA MK II (5-Ring)		76.20				P1391	57
MG Midget	A Series	64.60	1098	64-68	C5167	P5167	30
MG Midget 1500 MK IV		73.65	1493	75-79	C1398	P1398	49
MG Midget MK I	AN6	62.93	948	61-62	C1058	P1058	3
MG Midget MK I (3-Ring)		62.93				P1133	12
MG Midget MK I (5-Ring)		62.93				P1225	15
MG Midget MK I, II	ADO16	64.60	1098	63-68	C1072	P1072	19
MG Midget MK II (1/16 Comp. Rings)	A Series	70.61	1275	69-72	C1385	P1385	40
MG Midget MK III	12-G	70.61	1275	67-74	C1280	P1280	38
MG Midget MK III (1275cc bored to 1380cc)	A Series	73.50	1380	67-73	S5267⁺A		48
Morris	B, J-4	73.03	1489	54-65	C1971	P1971	47
Morris (5-Ring)	J-2	73.03				P1389	46
Morris 1300	12G	70.61	1275	68-71	C1280	P1280	38
Morris 1800	18G	80.25	1798	66-71	C1337	P1337	66
Morris 1800 (5-Ring)	B Series	80.25	1800	63-71		P1396	68
Morris Cowley		65.50	1198	54-57		P1961^A	31
Morris Cowley 1500	B	73.03	1489	54-65	C1971	P1971	47
Morris Cowley 1500, Oxford (5-Ring)	J-4	73.03			C1227	P1227	45
Morris Isis (5-Ring) (Diesel)		79.37				P1228	64
Morris Isis (Diesel)		79.37	2639	55-58		P1008	61

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Morris J-2		73.03	1489	63-66		P1052	44
Morris Maestro L, HLS	R, S	76.20	1596	1983	C1898	P1898	59
Morris Maestro L, HI, Hls, Vanden Plas	R, S	76.20	1596	1983	C1898	P1898	59
Morris Marina 1.3	12Y	70.61	1275	71-80	C1280	P1280	38
Morris Mini 1000, City, Estate, HL	A Series	64.60	998	75-82	C5045	P5045	29
Morris Mini Clubman 1000 Mk II	A Series	64.60	998	68-69	C5045	P5045	29
Morris Mini Cooper		62.40	997	60-65		P1236	1
Morris Mini Delux (Australia)		64.60	998	63-69	C1704		17
Morris Mini Mark II 1000	99H	64.60	998	68-69	C1072	P1072	20
Morris Mini Mark II 1000, Minor 1000, Minor 1100 (5-Ring) (Diesel)		64.60			C1349	P1349	27
Morris Mini Minor 850	ADO15	62.93	848	59-75	C1058	P1058	4
Morris Mini Minor 850, Minor 1000 (3-Ring)		62.93				P1133	12
Morris Mini Minor 850, Minor 1000 (5-Ring)		62.93				P1225	15
Morris Minor 1000	ADO15	62.93	948	57-62	C1058	P1058	5
Morris Minor 1000	99H	64.60	998	63-71	C1072	P1072	20
Morris Minor 1100	ADO16	64.60	1098	63-71	C1072	P1072	21
Morris Oxford	B	73.03	1489	54-65	C1971	P1971	47
Morris Oxford		76.20	1622	62-71	C1074	P1074	55
Morris Oxford (5-Ring)		76.20			C1543	P1543	58
Morris Oxford (Australia) (Diesel)	A60	76.20	2000	59-62	C1637		54
Morris Van (Diesel)		79.37	2199	54-63		P1006	60
Riley	B	73.03	1489	58-65		P1052	44
Riley (5-Ring)		73.03				P1389	46
Riley (5-Ring) (Diesel)		79.37				P1228	64
Riley (Diesel)	C	79.37	2639	54-59		P1008	61
Riley Elf Mk I	ADO15	62.93	848	62-63	C1058	P1058	6
Riley Elf Mk I (3-Ring)		62.93				P1133	12
Riley Elf Mk I (5-Ring)		62.93				P1225	15
Riley Elf Mk II, III	99H	64.60	998	64-69	C1072	P1072	22
Riley Elf Mk II, III	A Series	64.60	998	63-69	C5045	P5045	29
Riley Elf Mk II, Kestrel 1100 (5-Ring) (Diesel)		64.60			C1349	P1349	27
Riley Four-Seventy-Two		76.20	1622	62-69		P1166	56
Riley Four-Seventy-Two (5-Ring)		76.20				P1391	57
Riley Kestrel 1100	ADO16	64.60	1098	66-68	C1072	P1072	23
Riley Kestrel 1300 (1/16 Comp. Rings)		70.61	1275	69-70	C1385	P1385	40
Riley Kestrel Mk I 1300	12G	70.61	1275	61-68	C1280	P1280	38
Wolseley 1100		62.93	1098	66-69	C1058	P1058	7
Wolseley 1300		70.61	1275	67-73	C1280	P1280	38
Wolseley 15/60 (Diesel)	A60	76.20	2000	59-62	C1637		54
Wolseley 1500	B	73.03	1489	56-65	C1971	P1971	47
Wolseley 6/110	C	83.33	2912	60-68		P1098	69
Wolseley Eighteen-Eighty-Five		80.25	1798	67-71	C1337	P1337	66
Wolseley Eighteen-Eighty-Five (5-Ring)	B Series	80.25	1800	63-71		P1396	68
Wolseley Fifteen-Fifty		73.03	1489	57-65		P1052	44
Wolseley Fifteen-Fifty	B	73.03	1489	56-65	C1971	P1971	47
Wolseley Fifteen-Fifty (5-Ring)		73.03				P1389	46
Wolseley Fifteen-Fifty, Fifteen-Sixty, 1500 (5-Ring)		73.03			C1227	P1227	45
Wolseley Fifteen-Sixty	B	73.03	1489	56-65	C1971	P1971	47
Wolseley Four-Forty Four		66.50	1250	53-57		P1050	32
Wolseley Four-Forty-Four (4-Ring)		66.50				P1053	33
Wolseley Hornet (3-Ring)		62.93				P1133	12
Wolseley Hornet (5-Ring)		62.93				P1225	15
Wolseley Hornet (5-Ring) (Diesel)		64.60	2000		C1349	P1349	28

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	Model	Bore	CC	Years	Chrome	Plain	No
Wolseley Hornet Mk I	ADO15	62.93	848	62-63	C1058	P1058	8
Wolseley Hornet Mk II, III	99H	64.60	998	63-69	C1072	P1072	24
Wolseley Hornet Mk II, III	A Series	64.60	998	63-70	C5045	P5045	29
Wolseley Six Ninety-Nine	C	83.33	2912	59-62		P1098	69
Wolseley Six-Ninety (5-Ring) (Diesel)		79.37				P1228	64
Wolseley Six-Ninety (Diesel)		79.37	2639	55-59		P1008	61
Wolseley Six-Ninety-Nine 6/110 (5-Ring)		83.33				P1230	72
Wolseley Sixteen-Sixty		76.20	1622	62-71	C1074	P1074	55
Wolseley Sixteen-Sixty (5-Ring)		76.20			C1543	P1543	58

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
1	Austin Mini Cooper Austin Seven Morris Mini Cooper	(1.0L) 997	P1236	4	2.458	62.40	4 - 1.60 4 - 1.60 4 - 1.60	4 - 3.17
2	Austin Mini Seven	(.8L) 848	P1058 C1058	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125"
3	Austin Healey Sprite MK II MG Midget MK I	(.9L) 948	P1058 C1058	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125"
4	Morris Mini Minor 850	848	P1058 C1058	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125"
5	Morris Minor 1000	(.9L) 948	P1058 C1058	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125"
6	Riley Elf Mk I	(.8L) 848	P1058 C1058	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125"
7	Wolseley 1100	(1.1L) 1098	P1058 C1058	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125"
8	Austin A35, A40 Austin 850 Mini Wolseley Hornet Mk I	(.8L) 848	P1058 C1058	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125"
9	Austin Healey Sprite MK I	(.9L) 948	P1058 C1058	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125"
10	Austin A35, A40 Mini Seven, 850 Mini (3-Ring)		P1133	4	2.478	62.93	4 - 1.60 4 - 1.60	4 - 3.17
11	Austin Healey Sprite MK I, II (3-Ring)	(.9L) 948	P1133	4	2.478	62.93	4 - 1.60 4 - 1.60	4 - 3.17
12	MG Midget MK I (3-Ring) Morris Mini Minor 850, Minor 1000 (3-Ring) Riley Elf Mk I (3-Ring) Wolseley Hornet (3-Ring)		P1133	4	2.478	62.93	4 - 1.60 4 - 1.60	4 - 3.17
13	Austin A35, A40 Mini Seven, 850 Mini (5-Ring)		P1225	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125" 4 - .125"
14	Austin Healey Sprite MK I, II (5-Ring)	(.9L) 948	P1225	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125" 4 - .125"

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					Inch	MM	Comp	Oil
15	MG Midget MK I (5-Ring) Morris Mini Minor 850, Minor 1000 (5-Ring) Riley Elf Mk I (5-Ring) Wolseley Hornet (5-Ring)		P1225	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .125" 4 - .125"
16	Austin Healey Sprite MK I (.9L)	948	P1822	4	2.478	62.93	4 - .070" 4 - .070" 4 - .070"	4 - .157"
17	Morris Mini Delux (Australia) (1.0L)	998	C1704	4	2.542	64.60	4 - 2.00 4 - 2.00	4 - 4.00
18	Austin Mini Cooper (1.0L)	998	P1072 C1072	4	2.542	64.60	4 - 1/16 4 - 1/16 4 - 1/16	4 - 1/8
19	Austin A40 Mk II (1.1L) Austin Healey Sprite MK II, III Austin Healey 1100 Sprite MG Midget MK I, II MG 1100 Sedan	1098	P1072 C1072	4	2.542	64.60	4 - 1/16 4 - 1/16 4 - 1/16	4 - 1/8
20	Morris Mini Mark II 1000 (1.0L) Morris Minor 1000	998	P1072 C1072	4	2.542	64.60	4 - 1/16 4 - 1/16 4 - 1/16	4 - 1/8
21	Morris Minor 1100 (1.1L)	1098	P1072 C1072	4	2.542	64.60	4 - 1/16 4 - 1/16 4 - 1/16	4 - 1/8
22	Riley Elf Mk II, III (1.0L)	998	P1072 C1072	4	2.542	64.60	4 - 1/16 4 - 1/16 4 - 1/16	4 - 1/8
23	Riley Kestrel 1100 (1.1L)	1098	P1072 C1072	4	2.542	64.60	4 - 1/16 4 - 1/16 4 - 1/16	4 - 1/8
24	Wolseley Hornet Mk II, III (1.0L)	998	P1072 C1072	4	2.542	64.60	4 - 1/16 4 - 1/16 4 - 1/16	4 - 1/8
25	Austin A40 Mk II, Mini Cooper (5-Ring) (Diesel)		P1349 C1349	4	2.542	64.60	4 - 1.60 4 - 1.60 4 - 1.60	4 - 3.17 4 - 3.17
26	Austin Healey Sprite MK II, III, 1100 Sprite (.9L) (5-Ring) (Diesel)	948	P1349 C1349	4	2.542	64.60	4 - 1.60 4 - 1.60 4 - 1.60	4 - 3.17 4 - 3.17
27	MG 1100 Sedan (5-Ring) (Diesel) Morris Mini Mark II 1000, Minor 1000, Minor 1100 (5-Ring) (Diesel) Riley Elf Mk II, Kestrel 1100 (5-Ring) (Diesel)		P1349 C1349	4	2.542	64.60	4 - 1.60 4 - 1.60 4 - 1.60	4 - 3.17 4 - 3.17
28	Wolseley Hornet (5-Ring) (Diesel) (2.0L)	2000	P1349 C1349	4	2.542	64.60	4 - 1.60 4 - 1.60 4 - 1.60	4 - 3.17 4 - 3.17
29	Austin Metro 1.0 City, City L 1.0, City X 1.0 (1.0L) Austin Allegro 1000 Austin Mini Clubman Austin Mini 95 Pick-up, 95 Van, 1000 Morris Mini 1000, City, Estate, HL Morris Mini Clubman 1000 Mk II Riley Elf Mk II, III Wolseley Hornet Mk II, III	998	P5045 C5045	4	2.542	64.60	4 - 1/16 4 - 1/16 4 - 1/16	4 - 4.00

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					Inch	MM	Comp	Oil	
30	Austin A40, Moke, Princess MG Midget	(1.1L)	1098	P5167 C5167	4	2.542	64.60	4 - 1.60 4 - 2.00	4 - 4.00
31	Austin A40 Morris Cowley	(1.2L)	1198	P1961 ^A	4	2.579	65.50	4 - 5/64 4 - 5/64 4 - 5/64	4 - 5/32
32	MG MGTC, MGTD, MGTF Wolseley Four-Forty Four	(1.2L)	1250	P1050	4	2.618	66.50	4 - .088" 4 - .088"	4 - .157"
33	MG MGTC, MGTD, MGTF (4-Ring) Wolseley Four-Forty-Four (4-Ring)			P1053	4	2.618	66.50	4 - .088" 4 - .088"	4 - .157" 4 - .157"
34	MG MGTC (Big Bore) MG MGTD (Big Bore) MG MGTF (Big Bore)	(1.3L)	1348	P1274	4	2.718	69.04	4 - 1/16 4 - 1/16	4 - 5/32
35	Austin Mini Cooper S	(1.0L)	970	C1715 ⁺	4	2.780	70.61	4 - 1.20 4 - 1.20 4 - 1.20	4 - 4.00
36	Austin Mini Cooper S	(1.1L)	1071	C1715 ⁺	4	2.780	70.61	4 - 1.20 4 - 1.20 4 - 1.20	4 - 4.00
37	Austin Mini Cooper S	(1.3L)	1275	C1715 ⁺	4	2.780	70.61	4 - 1.20 4 - 1.20 4 - 1.20	4 - 4.00
38	Austin 1300 Austin Mk V America Austin Allegro Austin Healey Sprite MK IV MG Midget MK III Morris 1300 Morris Marina 1.3 Riley Kestrel Mk I 1300 Wolseley 1300	(1.3L)	1275	P1280 C1280	4	2.780	70.61	4 - 1/16 4 - 1/16 4 - 1/16	4 - 5/32
39	Austin Mini Cooper S	(1.1L)	1071	P1385 C1385	4	2.780	70.61	4 - 1/16 4 - 1/16	4 - 5/32
40	Austin With 1/16 Comp. Rings Only MG Midget MK II (1/16 Comp. Rings) Riley Kestrel 1300 (1/16 Comp. Rings)	(1.3L)	1275	P1385 C1385	4	2.780	70.61	4 - 1/16 4 - 1/16	4 - 5/32
41	Austin Mini Cooper S	(1.3L)	1275	P1818 C1818	4	2.780	70.61	4 - 1.50 4 - 1.50	4 - 3.00
42	Austin Mini 1275 GT Austin Healey-Sprite Mk IV Austin Princess 1300 Austin Allegro 1300	(1.3L)	1275	P5230 C5230	4	2.780	70.61	4 - 1.50 4 - 1.50	4 - 4.00
43	MG MGTF 1500	(1.5L)	1466	P1051	4	2.835	72.00	4 - 1/16 4 - 1/16	4 - 5/32 4 - 5/32
44	MG Magnette MG MGA Morris J-2 Riley Wolseley Fifteen-Fifty	(1.5L)	1489	P1052	4	2.875	73.03	4 - 1.60 4 - 1.60 4 - 1.60	4 - 4.00
45	Austin A50, A55 (5-Ring) MG Magnette (5-Ring) Morris Cowley 1500, Oxford (5-Ring) Wolseley Fifteen-Fifty, Fifteen-Sixty, 1500 (5-Ring)			P1227 C1227	4	2.875	73.03	4 - 5/64 4 - 5/64 4 - 5/64	4 - 5/32 4 - 5/32

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BLMC

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size		
					Inch	MM	Comp	Oil	
46	MG Magnette (5-Ring) Morris (5-Ring) Riley (5-Ring) Wolseley Fifteen-Fifty (5-Ring)	(1.5L)		P1389	4	2.875	73.03	4 - 1.60 4 - 1.60 4 - 1.60	4 - 4.00 4 - 4.00
47	Austin A50, A55 MG Magnette Morris Cowley 1500 Morris Morris Oxford Wolseley Fifteen-Fifty Wolseley Fifteen-Sixty Wolseley 1500	(1.5L)	1489	P1971 C1971	4	2.875	73.03	4 - 5/64 4 - 5/64 4 - 5/64	4 - 5/32
48	MG Midget MK III (1275cc bored to 1380cc)	(1.4L)	1380	S5267 *A	4	2.894	73.50	4 - 1.50 4 - 1.50	4 - 4.00
49	MG Midget 1500 MK IV	(1.5L)	1493	P1398 C1398	4	2.900	73.65	4 - 1.60 4 - 1.60	4 - 4.00
50	MG MGA Twin Cam	(1.6L)	1588	P1039	4	2.969	75.40	4 - .055" 4 - .055" 4 - .055"	4 - .157"
51	MG MGA MK I	(1.6L)	1588	P1107	4	2.969	75.40	4 - 1/16 4 - 1/16 4 - 1/16	4 - 5/32
52	MG MGA MK I (5-Ring)			P1390	4	2.969	75.40	4 - 1.60 4 - 1.60 4 - 1.60	4 - 4.00 4 - 4.00
53	Austin Cambridge (Diesel)	(1.6L)	1622	C1637	4	3.000	76.20	4 - 2.00 4 - 2.00	4 - 4.75 4 - 4.75
54	Morris Oxford (Australia) (Diesel) Wolseley 15/60 (Diesel)	(2.0L)	2000	C1637	4	3.000	76.20	4 - 2.00 4 - 2.00	4 - 4.75 4 - 4.75
55	Austin A60 Cambridge Morris Oxford Wolseley Sixteen-Sixty	(1.6L)	1622	P1074 C1074	4	3.000	76.20	4 - 5/64 4 - 5/64 4 - 5/64	4 - 5/32
56	MG MGA MK II MG Magnette MK IV Riley Four-Seventy-Two	(1.6L)	1622	P1166	4	3.000	76.20	4 - 1/16 4 - 1/16 4 - 1/16	4 - 5/32
57	MG Magnette MK IV, MGA MK II (5-Ring) Riley Four-Seventy-Two (5-Ring)			P1391	4	3.000	76.20	4 - 1.60 4 - 1.60 4 - 1.60	4 - 4.00 4 - 4.00
58	Austin A60 Cambridge (5-Ring) Morris Oxford (5-Ring) Wolseley Sixteen-Sixty (5-Ring)			P1543 C1543	4	3.000	76.20	4 - 5/64 4 - 5/64 4 - 5/64	4 - 5/32 4 - 5/32
59	Morris Maestro L, HLS Morris Maestro L, HI, Hls, Vanden Plas	(1.6L)	1596	P1898 C1898	4	3.000	76.20	4 - 1.50 4 - 1.50	4 - 4.00
60	Austin A70 (Diesel) Morris Van (Diesel)	(2.2L)	2199	P1006	4	3.125	79.37	4 - 3/32 4 - 3/32 4 - 3/32	4 - 3/16
61	Austin A90, A95, A105 (Diesel) Austin Healey 100-6 (Diesel) Morris Isis (Diesel) Riley (Diesel) Wolseley Six-Ninety (Diesel)	(2.6L)	2639	P1008	6	3.125	79.37	6 - 3/32 6 - 3/32 6 - 3/32	6 - 3/16
62	Austin A90, A95, A105 (5-Ring) (Diesel)			P1228	6	3.125	79.37	6 - 2.38 6 - 2.38 6 - 2.38	6 - 4.75 6 - 4.75

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BLMC

Line No	Application	CC	Set No	Cyl	Bore Diameter		Ring Size	
					Inch	MM	Comp	Oil
63	Austin Healey 100-6 (5-Ring) (Diesel) (.9L)	948	P1228	6	3.125	79.37	6 - 2.38 6 - 2.38 6 - 2.38	6 - 4.75 6 - 4.75
64	Morris Isis (5-Ring) (Diesel) Riley (5-Ring) (Diesel) Wolseley Six-Ninety (5-Ring) (Diesel) (2.6L)		P1228	6	3.125	79.37	6 - 2.38 6 - 2.38 6 - 2.38	6 - 4.75 6 - 4.75
65	Austin 1800, 1800s MK I, II MG MGB (1.8L)	1798	P1175 C1175	4	3.160	80.25	4 - 1/16 4 - 1/16 4 - 1/16	4 - 5/32
66	MG MGB, MGB/GT Morris 1800 Wolseley Eighteen-Eighty-Five (1.8L)	1798	P1337 C1337	4	3.160	80.25	4 - 1.60 4 - 1.60 4 - 1.60	4 - 4.00
67	Austin 1800 MK II, III Austin Marina GT MG MGB, MGB/GT (1.8L)	1798	P1338 C1338	4	3.160	80.25	4 - 1.60 4 - 1.60	4 - 4.00
68	Wolseley Eighteen-Eighty-Five (5-Ring) Austin Marina GT, 1800 Mk II & III (5-Ring) MG MGB, MGB/GT (5-Ring) Morris 1800 (5-Ring) (1.8L)	1800	P1396	4	3.160	80.25	4 - 1.60 4 - 1.60 4 - 1.60	4 - 4.00 4 - 4.00
69	Austin A99, A110 Austin Healey 3000 MK I, II, III Wolseley Six Ninety-Nine Wolseley 6/110 (2.9L) (3.0L) (2.9L)	2912	P1098	6	3.281	83.33	6 - 3/32 6 - 3/32 6 - 3/32	6 - 3/16
70	Austin A99, A110 (5-Ring)		P1230	6	3.281	83.33	6 - 2.38 6 - 2.38 6 - 2.38	6 - 4.75 6 - 4.75
71	Austin Healey 3000 MK I, II, III (5-Ring) (3.0L)	2612	P1230	6	3.281	83.33	6 - 2.38 6 - 2.38 6 - 2.38	6 - 4.75 6 - 4.75
72	Wolseley Six-Ninety-Nine 6/110 (5-Ring)		P1230	6	3.281	83.33	6 - 2.38 6 - 2.38 6 - 2.38	6 - 4.75 6 - 4.75
73	Austin Three Litre MG MGC, MGC/GT (2.9L)	2912	P1368	6	3.281	83.33	6 - 2.00 6 - 2.00 6 - 2.00	6 - 4.75
74	Austin Three Litre (5-Ring) MG MGC, MGC/GT (5-Ring)		P1397	6	3.281	83.33	6 - 2.00 6 - 2.00 6 - 2.00	6 - 4.75 6 - 4.75
75	Austin A90 Austin Healey 100-4 (2.7L)	2660	P1003	4	3.437	87.30	4 - 3/32 4 - 3/32 4 - 3/32	4 - 5/32
76	Austin A90 (5-Ring)		P1135	4	3.437	87.30	4 - 2.38 4 - 2.38 4 - 2.38	4 - 4.00 4 - 4.00
77	Austin Healey 100-4 (5-Ring) (.9L)	948	P1135	4	3.437	87.30	4 - 2.38 4 - 2.38 4 - 2.38	4 - 4.00 4 - 4.00
78	MG MGB/GTV V-8 (3.5L)	3528	P1467 C1467	8	3.500	88.90	8 - 2.00 8 - 2.00	8 - 4.75

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